

**Edit File Off-Line:** M - Precise PID control.wcf for PM3C1CC-AAAAAAC

Click a Menu in the tree to view and edit its settings. Click Finish to save and exit.

## Parameter Menus

## Parameters: Device

## Parameter Help

- [-] EZ-ZONE PM
  - [-] Setup
    - [-] Analog Input
      - [-] Analog Input 1
    - [-] Control Loop
      - [-] Control Loop 1
    - [-] Output
      - [-] Output 1
      - [-] Output 2
    - [-] Alarm
      - [-] Alarm 1
      - [-] Alarm 2
      - [-] Alarm 3
      - [-] Alarm 4
    - [-] Global
      - [-] Global 1
    - [-] Communications
      - [-] Communications 1
  - [-] Operations
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    - [-] Monitor
      - [-] Monitor 1
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      - [-] Alarm 1
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      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [+] Custom Setup
    - [+] Lock
    - [+] Diagnostics
    - [+] Calibration

**Device Name** EZ-ZONE PM**Display Units** C**Software Revision** 9.00

Range: Not Applicable

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Parameter Menus	Parameters: Setup: Analog Input 1	Parameter Help																												
<ul style="list-style-type: none"><li>EZ-ZONE PM<ul style="list-style-type: none"><li>Setup<ul style="list-style-type: none"><li>Analog Input<ul style="list-style-type: none"><li><b>Analog Input 1</b></li></ul></li><li>Control Loop<ul style="list-style-type: none"><li>Control Loop 1</li></ul></li><li>Output<ul style="list-style-type: none"><li>Output 1</li><li>Output 2</li></ul></li><li>Alarm<ul style="list-style-type: none"><li>Alarm 1</li><li>Alarm 2</li><li>Alarm 3</li><li>Alarm 4</li></ul></li><li>Global<ul style="list-style-type: none"><li>Global 1</li></ul></li><li>Communications<ul style="list-style-type: none"><li>Communications 1</li></ul></li></ul></li><li>Operations<ul style="list-style-type: none"><li>Analog Input<ul style="list-style-type: none"><li>Analog Input 1</li></ul></li><li>Monitor<ul style="list-style-type: none"><li>Monitor 1</li></ul></li><li>Control Loop<ul style="list-style-type: none"><li>Control Loop 1</li></ul></li><li>Alarm<ul style="list-style-type: none"><li>Alarm 1</li><li>Alarm 2</li><li>Alarm 3</li><li>Alarm 4</li></ul></li></ul></li><li>Factory<ul style="list-style-type: none"><li>Custom Setup</li><li>Lock</li><li>Diagnostics</li><li>Calibration</li></ul></li></ul></li></ul>	<table><tr><td><b>Sensor Type</b></td><td>Thermocouple</td></tr><tr><td><b>TC Linearization</b></td><td>T</td></tr><tr><td><b>RTD Leads</b></td><td>2</td></tr><tr><td><b>Units</b></td><td>Process</td></tr><tr><td><b>Scale Low</b></td><td>0.00</td></tr><tr><td><b>Scale High</b></td><td>70.00</td></tr><tr><td><b>Range Low</b></td><td>-17.8</td><td>C or Process</td></tr><tr><td><b>Range High</b></td><td>5537.2</td><td>C or Process</td></tr><tr><td><b>Process Error Enable</b></td><td>Off</td></tr><tr><td><b>Process Error Low Value</b></td><td>0.00</td></tr><tr><td><b>Filter</b></td><td>0.5</td></tr><tr><td><b>Input Error Latching</b></td><td>Off</td></tr><tr><td><b>Display Precision</b></td><td>Tenths</td></tr></table> <p><b>Range:</b> Not Applicable</p> <p>Copy Settings...</p>	<b>Sensor Type</b>	Thermocouple	<b>TC Linearization</b>	T	<b>RTD Leads</b>	2	<b>Units</b>	Process	<b>Scale Low</b>	0.00	<b>Scale High</b>	70.00	<b>Range Low</b>	-17.8	C or Process	<b>Range High</b>	5537.2	C or Process	<b>Process Error Enable</b>	Off	<b>Process Error Low Value</b>	0.00	<b>Filter</b>	0.5	<b>Input Error Latching</b>	Off	<b>Display Precision</b>	Tenths	
<b>Sensor Type</b>	Thermocouple																													
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## Parameter Menus

## Parameters: Setup: Control Loop 1

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      - [-] Analog Input 1
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      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

<b>Heat Algorithm</b>	PID	
<b>Cool Algorithm</b>	PID	
<b>Cool Output Curve</b>	Off	
<b>TRU-TUNE+ Enable</b>	Yes	
<b>TRU-TUNE+ Band</b>	0	C or Process
<b>TRU-TUNE+ Gain</b>	3	
<b>Autotune Aggressiveness</b>	Critical	
<b>Peltier Delay</b>	0.5	
<b>User Failure Action</b>	User	
<b>Input Error Failure</b>	User	
<b>Fixed Power</b>	0.0	%
<b>Open Loop Detect Enable</b>	No	
<b>Open Loop Detect Time</b>	240	
<b>Open Loop Detect Deviation</b>	5.6	C or Process
<b>Ramp Action</b>	Off	
<b>Ramp Scale</b>	Minutes	
<b>Ramp Rate</b>	0.6	C or Process
<b>Low Set Point</b>	-40.0	C or Process
<b>High Set Point</b>	100.0	C or Process
<b>Set Point Open Limit Low</b>	-100.0	%
<b>Set Point Open Limit High</b>	100.0	%

Range: Not Applicable

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    - [-] Output
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    - [-] Global
      - [-] Global 1
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      - [-] Communications 1
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    - [-] Analog Input
      - [-] Analog Input 1
    - [-] Monitor
      - [-] Monitor 1
    - [-] Control Loop
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      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

## Parameters: Setup: Output 1

<b>Output Function</b>	Cool	
<b>Output Function Instance</b>	1	
<b>Output Control</b>	Fixed Time Base	
<b>Output Time Base</b>	1.0	
<b>Output Low Power Scale</b>	0	%
<b>Output High Power Scale</b>	100	%

## Parameter Help

Range: Not Applicable

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## Parameter Menus

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    - [-] Analog Input
      - [-] Analog Input 1
    - [-] Monitor
      - [-] Monitor 1
    - [-] Control Loop
      - [-] Control Loop 1
    - [-] Alarm
      - [-] Alarm 1
      - [-] Alarm 2
      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

## Parameters: Setup: Output 2

<b>Output Function</b>	Heat	
<b>Output Function Instance</b>	1	
<b>Output Control</b>	Fixed Time Base	
<b>Output Time Base</b>	1.0	
<b>Output Low Power Scale</b>	0	%
<b>Output High Power Scale</b>	100	%

## Parameter Help

Range: Not Applicable

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    - [-] Alarm
      - Alarm 1**
      - Alarm 2
      - Alarm 3
      - Alarm 4
    - [-] Global
      - [-] Global 1
    - [-] Communications
      - [-] Communications 1
  - [-] Operations
    - [-] Analog Input
      - [-] Analog Input 1
    - [-] Monitor
      - [-] Monitor 1
    - [-] Control Loop
      - [-] Control Loop 1
    - [-] Alarm
      - [-] Alarm 1
      - [-] Alarm 2
      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

## Parameters: Setup: Alarm 1

<b>Alarm Type</b>	Off
<b>Alarm Source</b>	Analog Input
<b>Alarm Hysteresis</b>	0.6 <b>C or Process</b>
<b>Alarm Logic</b>	Close On Alarm
<b>Alarm Sides</b>	Both
<b>Alarm Latching</b>	Non-Latching
<b>Alarm Blocking</b>	Off
<b>Alarm Silencing</b>	Off
<b>Alarm Display</b>	On
<b>Alarm Delay Time</b>	0

## Parameter Help

Range: Not Applicable

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- [-] EZ-ZONE PM
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      - [-] Alarm 4
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      - [-] Communications 1
  - [-] Operations
    - [-] Analog Input
      - [-] Analog Input 1
    - [-] Monitor
      - [-] Monitor 1
    - [-] Control Loop
      - [-] Control Loop 1
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      - [-] Alarm 2
      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

## Parameters: Setup: Alarm 2

<b>Alarm Type</b>	Off
<b>Alarm Source</b>	Analog Input
<b>Alarm Hysteresis</b>	0.6 <b>C or Process</b>
<b>Alarm Logic</b>	Close On Alarm
<b>Alarm Sides</b>	Both
<b>Alarm Latching</b>	Non-Latching
<b>Alarm Blocking</b>	Off
<b>Alarm Silencing</b>	Off
<b>Alarm Display</b>	On
<b>Alarm Delay Time</b>	0

## Parameter Help

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## Parameter Menus

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    - [-] Global
      - [-] Global 1
    - [-] Communications
      - [-] Communications 1
  - [-] Operations
    - [-] Analog Input
      - [-] Analog Input 1
    - [-] Monitor
      - [-] Monitor 1
    - [-] Control Loop
      - [-] Control Loop 1
    - [-] Alarm
      - [-] Alarm 1
      - [-] Alarm 2
      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

## Parameters: Setup: Alarm 3

<b>Alarm Type</b>	Off
<b>Alarm Source</b>	Analog Input
<b>Alarm Hysteresis</b>	0.6 <b>C or Process</b>
<b>Alarm Logic</b>	Close On Alarm
<b>Alarm Sides</b>	Both
<b>Alarm Latching</b>	Non-Latching
<b>Alarm Blocking</b>	Off
<b>Alarm Silencing</b>	Off
<b>Alarm Display</b>	On
<b>Alarm Delay Time</b>	0

## Parameter Help

Range: Not Applicable

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## Parameter Menus

## Parameters: Setup: Alarm 4

## Parameter Help

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    - [-] Control Loop
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    - [-] Output
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      - [-] Alarm 1
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      - [-] Alarm 4
    - [-] Global
      - [-] Global 1
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      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

**Alarm Type** Off

**Alarm Source** Analog Input

**Alarm Hysteresis** 0.6 **C or Process**

**Alarm Logic** Close On Alarm

**Alarm Sides** Both

**Alarm Latching** Non-Latching

**Alarm Blocking** Off

**Alarm Silencing** Off

**Alarm Display** On

**Alarm Delay Time** 0

Range: Not Applicable

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## Parameter Menus

Parameters: Setup: Global 1

Parameter Help

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      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

<b>Display Units</b>	C
<b>AC Line Frequency</b>	60 Hz
<b>Communications Led Action</b>	Both
<b>Zone</b>	On
<b>Channel</b>	On
<b>Display Pairs</b>	1
<b>Display Time</b>	0
<b>User Settings Save</b>	None
<b>User Settings Restore</b>	None

**Range:** Not Applicable

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      - [-] Global 1
    - [-] Communications
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  - [-] Operations
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      - [-] Monitor 1
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      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
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## Parameters: Setup: Communications 1

**Standard Bus Address** 1

**Display Units** C

**Non-Volatile Save** Yes

## Parameter Help

**Range:** Not Applicable

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## Parameter Menus

## Parameters: Operations: Analog Input 1

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      - [-] Alarm 1
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      - [-] Communications 1
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    - [-] Analog Input
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      - [-] Monitor 1
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      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

<b>Analog Input Value</b>	18.8	<b>C or Process</b>
<b>Input Error</b>	None	
<b>Calibration Offset</b>	0.0	<b>C or Process</b>

Range: Not Applicable

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## Parameter Menus

Parameters: Operations: Monitor 1

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      - [-] Communications 1
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      - [-] Alarm 3
      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

<b>Control Mode Active</b>	Auto	
<b>Heat Power</b>	0.0	%
<b>Cool Power</b>	100.0	%
<b>Closed-Loop Set Point</b>	10.0	C or Process
<b>Process Value Active</b>	18.7	C or Process

Range: Not Applicable

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      - [-] Alarm 4
  - [-] Factory
    - [-] Custom Setup
    - [-] Lock
    - [-] Diagnostics
    - [-] Calibration

## Parameters: Operations: Control Loop 1

<b>Control Mode</b>	Auto	
<b>Autotune Set Point</b>	90	%
<b>Autotune</b>	No	
<b>Closed-Loop Set Point</b>	10.0	C or Process
<b>Idle Set Point</b>	23.9	C or Process
<b>Heat Proportional Band</b>	5.6	C or Process
<b>Heat Hysteresis</b>	1.0	C or Process
<b>Cool Proportional Band</b>	5.6	C or Process
<b>Cool Hysteresis</b>	1.0	C or Process
<b>Time Integral</b>	134	
<b>Time Derivative</b>	22	
<b>Dead Band</b>	0.0	C or Process
<b>Open Loop Set Point</b>	10.0	%

## Parameter Help

Range: Not Applicable

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