



Notes:
 A) Unscrew and remove (8) 10-32 Truss head screws (4 screws from each side).
 B) Loosen (2) 6-32 Truss head screws 1/4 of a turn (1 screw per side). Do not remove these screws.
 C) Rotate the top hot side cover along with bottom hot side shroud to access the hot side heat sink fins for cleaning. The cover can be rotated up to 60° easily.
 D) Clean the heat sink fins with brush and compressed air. For AHP-1800X and AHP-1800XE series the heat sinks could be washed with water.
 E) After cleaning rotate the cover and shroud back to the original position and secure in place using the 10-32 Truss head screws.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:

DECIMALS	ANGLE
.XX +/-	+/-
.XXX +/-	FRACTION +/-

THERMOELECTRIC COOLING AMERICA CORP.
AHP-1800 SERIES
FIELD CLEANING GUIDE
FOR PRODUCTS WITH PIVOT-CLEAN FEATURE

FINISH:

MATERIAL:

DRAWN BY: **AA**
 DATE: **01/09/2014**

DRAWING # **SK140103**
 REV LEVEL

REV	DESCRIPTION	Date	APPROVED

D8980 SCALE MASTER: **MASTER** SHEET