A) 4 X 6-32 Flat Head Screws (2 per side)

B) 2 X 6-32 Truss Head Screw (1 per side)

30° Chamfer (bottom hot side shroud)

Notes:
A) Unscrew and remove (4) 6-32 Flat head screws (2 screws from each side).
B) Loosen (2) 6-32 Flat head screws 1/4 of a turn (1 screw per side). Do not remove these screws.
C) Rotate the top hot side cover along with bottom hot side shroud to access the hot side heat sink fins for cleaning. The cover can be rotated up to 30° easily.
D) Clean the heat sink fins with brush and compressed air. For AHP-400X and AHP-400XE series the heat sink could be washed with water.
E) After cleaning rotate the cover and shroud back to the original position and secure in place using the 6-32 Flat head screws.