

## Notes:

- Lay out the mounting cutout and holes on one of the panels of the enclosure. Note the different size (smaller) guide holes. Reference Mounting Cutout drawing SK130515.
- Using an appropriate cutting tool cut the mounting cut out and drill the holes.
- Install (2) longer guide studs (10-32 X 1") on the AHP-4200 mounting flange, in the two opposite corners matching the two Ø0.281 guide holes of the cutout.
- Install the remaining (20) stud (10-32 X 3/4") on the AHP-4200 mounting flange.
- Place the mounting gasket on the AHP-4200 mounting flange, the studs will keep the gasket in place.
- Align the two guide studs with the two guide holes of the mounting cutout.
- Push the AHP-4200 through the cutout making sure the two guide studs go through the guide holes in the cutout.
- Once the guide studs clear the guide holes the rest of the studs will line up and clear the mounting holes.
- Push the AHP-4200 flush too the enclosure surface.
- From inside the enclosure install the 10-32 flat washers, 10-32 lock washers and 10-32 Hex nuts on the studs and tighten in an "X" pattern.

				INFORMATION DISCLOSED	-		THERMOELECTRIC COOLING AMERICA CORP.			
				CONFIDENTIAL PROPERTY OF TECA CORP. RECIPIENT			AHP-4200 SERIES			
			SHALL NOT USE THE INFORMATION IN ANY UNAUTHORIZED MANNER.	DECIMALS .XX +/015 .XXX+/005	ANGLE +/-1* FRACTION +/-1/32	INSTALLATION				
				FINISH:	MATERIAL:			DRAWING # SK130516		REV LEVEL
REV	DESCRIPTION	Date	APPROVED				05/13/2013 D8724	SCALE	MASTER: SK130515	SHEET