

## Note:

- Lay out the mounting cutout and holes on one of the panels of the enclosure. Note the different size (smaller) guide holes. Reference Mounting Cutout drawing SK130301.

DESCRIPTION

- Using an appropriate cutting tool cut the mounting cut out and drill the holes.
- Install (2) longer guide studs (10-32 X 1") on the AHP-6200 mounting flange, in the two opposite corners matching the two Ø0.281 guide holes of the cutout.
- Install the remaining (28) stud (10-32 X 3/4") on the AHP-6200 mounting flange.
- Place the mounting gasket on the AHP-6200 mounting flange, the studs will keep the gasket in place.
- Align the two guide studs with the two guide holes of the mounting cutout.
- Push the AHP-6200 through the cutout making sure the two guide studs go through the guide holes in the cutout.
- Once the guide studs clear the guide holes the rest of the studs will line up and clear the mounting holes.
- Push the AHP-6200 flush too the enclosure surface.
- From inside the enclosure install the 10-32 flat washers, 10-32 lock washers and 10-32 Hex nuts on the studs and tighten in an "X" pattern.

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	CONFIDENTIAL PROPERTY OF TECA CORP. RECIPIENT	TOLERANCES ARE:  DECIMALS ANGLE		AHP-6200 SEF			
	SHALL NOT USE THE INFORMATION IN ANY UNAUTHORIZED MANNER.	.XX +/- .XXX+/-	+/- FRACTION +/-	INGTALLATION			
	FINISH:	MATERIAL:		DRAWN BY: AA DATE: 03/07/2013	SK130302		REV LEVEL
APPROVED				D8653	SCALE	MASTER: SK130301	SHEET