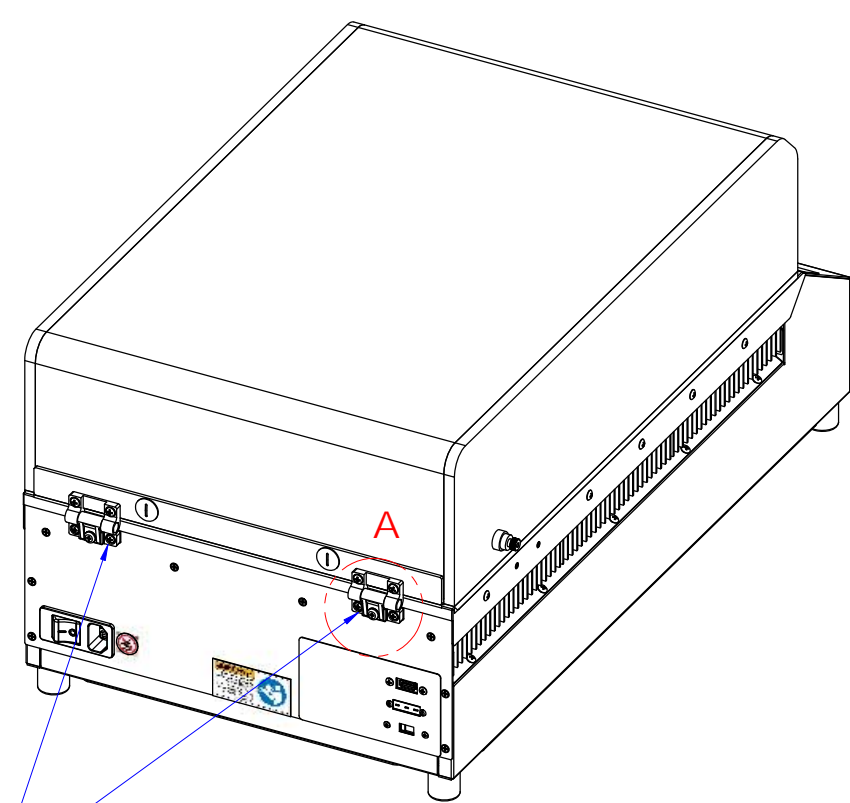
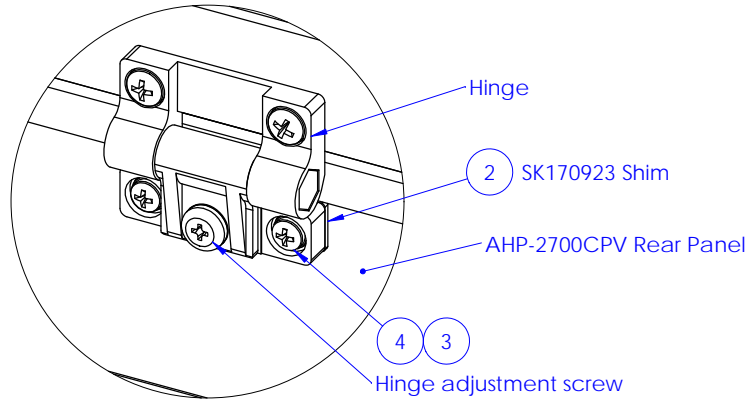


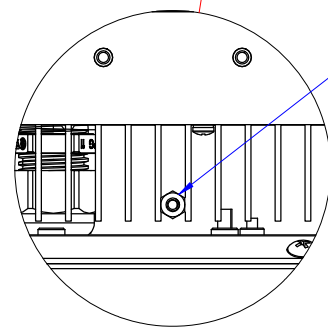
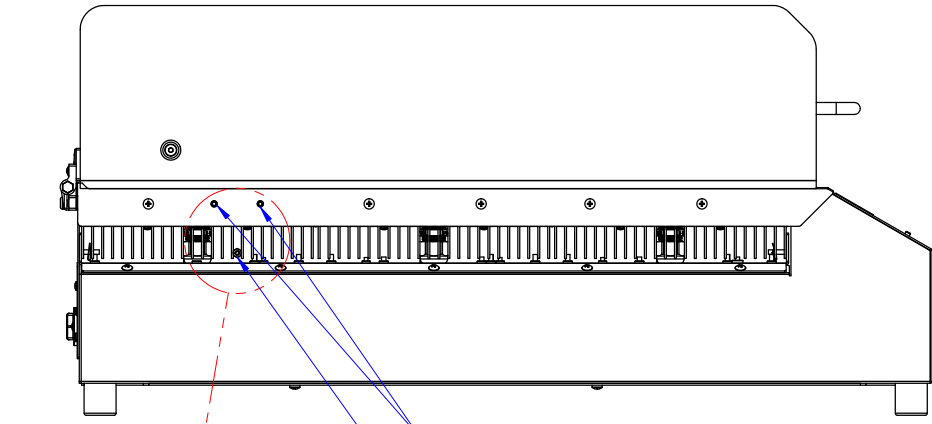
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	Added parts list; Revised views to reflect the addition of open-up lid supports.	3/5/2018	AA



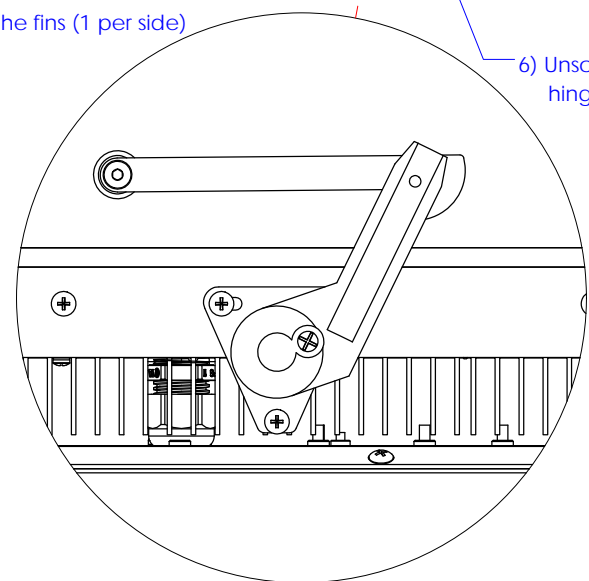
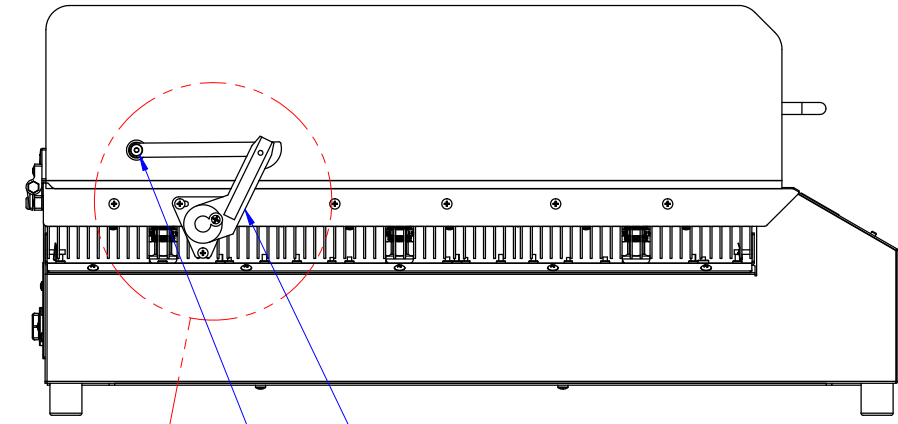
1) Remove the existing (4) 8-32 truss head screws from the rear panel of the AHP-2700CPV
 2) Install CH-2700 hinged cover using (4) 8-32 x 1/2 PHPMS screws and lock washers
 [use (2) SK170923 Shims under the hinges, one shim per hinge]



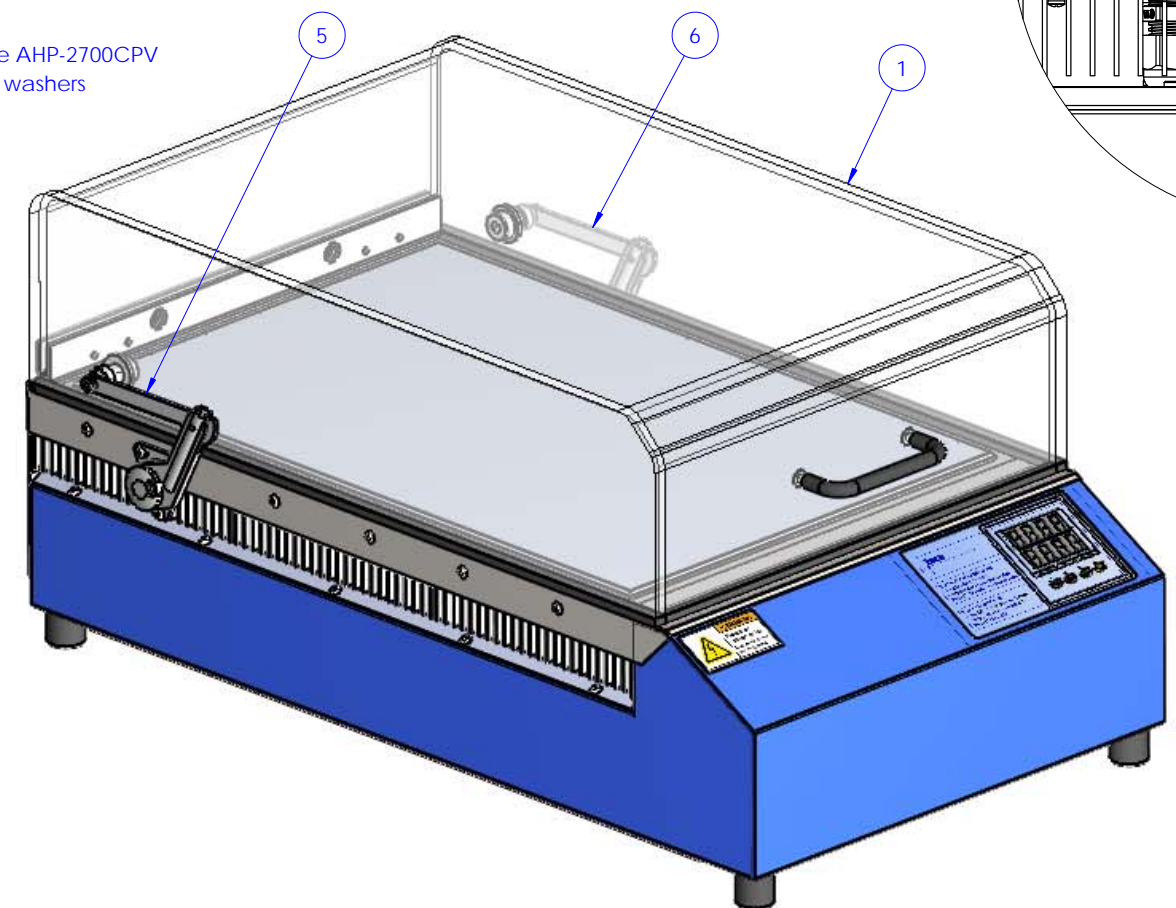
Detail "A"



3) Unscrew & remove (4) 6-32x3/8 THPMS screws (2 per side)
 7) 4) Insert (2) 6-32x1/2 Hex standoff between the fins (1 per side)



5) Install (2) Open Up Lid Support arms using 6-32x3/8 THPMS screws (one lid support arm per side)
 6) Unscrew 10-32 socket head cap screw and secure Lid Support arm to the hinged cover (both sides)



ITEM NO.	TECA #	Part Number	MFG	DESCRIPTION	QTY.
1	S1205	SK170925	TECA	CH-2700 Cover Assembly	1
2	S1203	SK170923	TECA	CH-2700 Latch plate and shim	2
3	3104			# 8 Lock washer ST.ST.	4
4	3013			6-32 x 1/2 PHPMS ST.ST.	4
5	4294	1227A46	McMaster	Open-Up Lid Support	1
6	4295	1227A47	McMaster	Open-Up Lid Support	1
7	4293	91115A127	McMaster	Standoff, 6-32 x 1/2 long 1/4" wide ST.ST.	2
8	3067			6-32 x 3/8 THPMS ST.ST.	2

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES:
 FRACTIONAL ±
 ANGULAR: MACH ± BEND ±
 TWO PLACE DECIMAL ±
 THREE PLACE DECIMAL ±
 INTERPRET GEOMETRIC TOLERANCING PER:
 MATERIAL
 FINISH
 DO NOT SCALE DRAWING

NAME: AA
 DATE: 09/27/17
 DRAWN: AA
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CH-2700 HINGED COVER INSTALLATION

SIZE	DWG. NO.	REV
B	SK170926	A
S1206		SHEET 1 OF 1