

# Product Information Packet

## Model AHP-4259HC

Solid State, NEMA-12 Air Conditioner

With TC-5300D Controller

Part # 0-J5LB-1-000

Thank you for your purchase. Information has been enclosed regarding the installation, specifications, and wiring of your solid-state assembly. Please read and follow all instructions carefully before installation. Only qualified technicians should install this equipment.

If you have any questions regarding your equipment, please do not hesitate to call us at 773-342-4900, and we will be happy to assist you. We are open from 8:00 am-4:30 pm Central Time.

Included in this packet you will find:

Installation Notes for Air Conditioners

Product Literature and Specifications

Mounting Cutout Drawing # SK130515

Installation Drawing # SK130516

Wiring Diagram # SK170843

Temperature Control Information

Warranty Information



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# Important Installation Notes for Air Conditioners

**Mounting Styles:** Both 'thru mount' and 'flush mount' units can be positioned in any orientation and on any enclosure surface. It is important to consider interior air flow patterns when determining the mounting location. Also of importance is an unrestricted flow of ambient air thru the hot side heat exchanger. Ease of access and inspection must be considered for those applications in particularly severe environments which may require occasional maintenance.

## Vertical (Side/Front/Back) Mounting:

Vertical mounting refers to the vertical direction of the cold side or interior fins and is recommended for applications with high humidity, poor and incomplete cabinet seals or any condition which may cause the cold side fins to be maintained at temperatures below the dew point for long periods of time allowing for the formation of condensation. The vertical fin direction provides a drip path whereupon condensation can be collected via a moisture removal system (standard on FHP-units) or a drip pan positioned below the cold side fins. Drip pans are optional for thru mount units.



## Condensate Removal System:

All FHP-Series and AHP-1400 air conditioners contain a built-in condensate removal system. The condensate kit consists of a antifungal sponge with a condensate wick. PVC tubing is also provided for drainage. Drip pans are optional for thru mount units which must be evaluated on an individual basis. Equations defining a relationship between the cold side fin and enclosure temperatures are provided to assist in the evaluation.

## Top Mounting:

Though often the easiest location to mount it is often the most difficult to protect from condensation in this orientation due to the fin orientation, gravity and any susceptible components below. If a drip pan is employed by the end user use caution to place the pan far enough away from the internal fan to minimize the restriction of air flow. The pan should cover the fin ends as well as the fan area. When there is a choice, the vertical orientation is preferred by most users.

## Maintenance:

Since the technology is solid-state, there are no filters, compressors, or fluorocarbons to maintain. The only moving parts are the fans. It is recommended for harsh or dirty environments that the heat sinks be cleaned from time to time. This can be accomplished by directing compressed air over the external fins or on NEMA 4 versions by hosing the unit down. This will increase the overall life and performance of the system.

## Cautions:

Take care when mounting not to damage the seal between the hot and cold side sinks. Do not attempt to mount a unit to a warped surface or try to make the units mounting surface conform to an unflat surface. Do not pinch or damage any leads when mounting. Do not over tighten any installation screw, use reasonable force. Always mount with any condensate drain down. Do not compress the cold side between the hot side and any other surface. Do not obstruct the airflow on either side. When mounting consider the natural air flows of the enclosure. Connect power only after the installation is complete.

## Notes on condensation:

Condensation occurs at the cold side fins when the surface temperature goes below the dew point. To reduce or remove condensate, consider the following:

- Regulate the Fin Temperature above the Dewpoint.
- Keep Enclosure Closed and Sealed from Outside Humidity.
- Use Desiccant (Moisture absorbing Granules.)
- Employ Condensate Removal System/Drip Pans.

If you have any questions regarding your installation, Please feel free to contact our technical department for assistance at 773-342-4900.

# AHP-4259

# Air Conditioner/Heat Exchanger

Air Cooled  
Through Mounted  
Nema-12, 4, 4X

100-240 VAC Input  
High Capacity  
3410 BTU/HR

## FEATURES

- High capacity thermoelectric design
- Power saving air to air heat exchanger mode (ECO-Mode)
- Heavy duty full perimeter mounting
- Lower profile intrusion into enclosure
- Central input cord for easy mounting
- Closed loop design
- Condensate control and evaporation system
- Increased efficiency at higher ambients by as much as 10%
- Virtually maintenance free
- No compressor
- Environmentally friendly and safe
- Stainless Steel exterior housing
- Mounts and operates in any orientation
- Integral temperature controller
- Weight 110 LBS.

## CONTROL TEMPERATURES

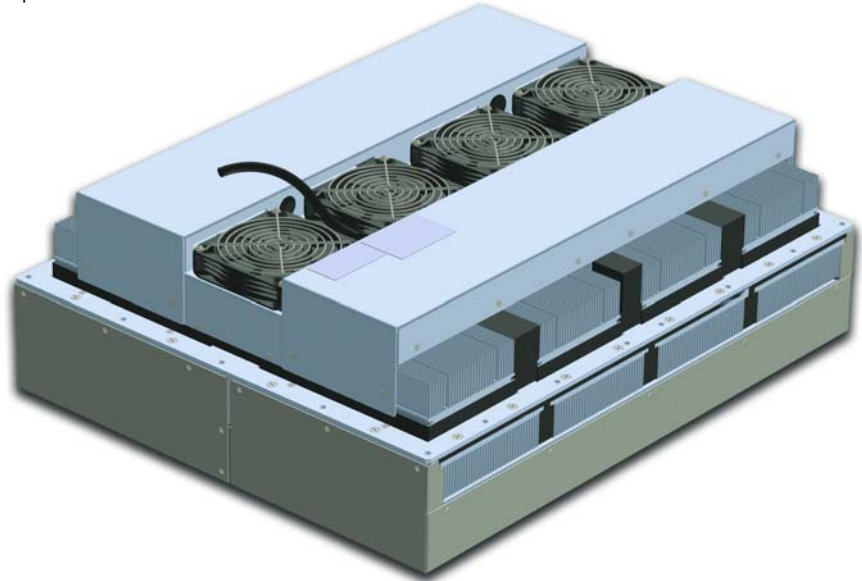
|                           |            |
|---------------------------|------------|
| Active Cooling            | 35 °C      |
| Heat Exchanger (ECO-Mode) | 25 °C      |
| Active Heating            | 10 °C      |
| Typical Hysteresis        | 5 °C       |
| Operating Ambient         | -40/+65 °C |
| Operating Enclosure       | -10/+60 °C |

## POWER INPUTS

|                         |                  |
|-------------------------|------------------|
| Input Voltage           | 100 - 240 VAC    |
| Current, Active         | 15 - 6.5 AMPS    |
| Alternate Input Voltage | 127 - 374 VDC    |
| Current , ECO-Mode      | 1 AMP            |
| Frequency               | 47 - 63 / 440 Hz |
| Power Consumption       | 1500 Watts       |

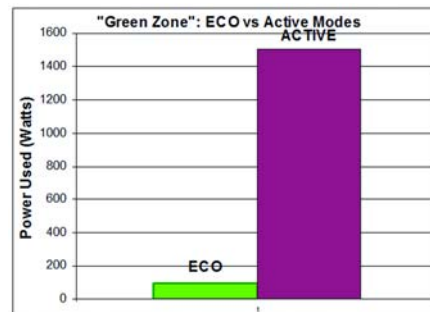
## PERFORMANCE RATINGS

|                           |               |
|---------------------------|---------------|
| Cooling (Traditional)     | 3410 BTU/HR   |
| Cooling (Din 3168)        | 1000 WATTS    |
| Cooling COP (at L35 L35)  | 0.67          |
| Heating (Traditional)     | > 5100 BTU/HR |
| Heating (Din 3168)        | > 1500 WATTS  |
| Heating COP               | > 1.0         |
| Heat Exchanger (ECO-Mode) | 12.5 W/°C     |



## INCLUDES

- Power supply
- Temperature controller
- Power saving heat exchanger mode (ECO-Mode)
- Mounting gasket
- Mounting hardware
- Power input cord
- Circuit breaker



200 - 277 VAC (254 - 420 VDC) Versions available

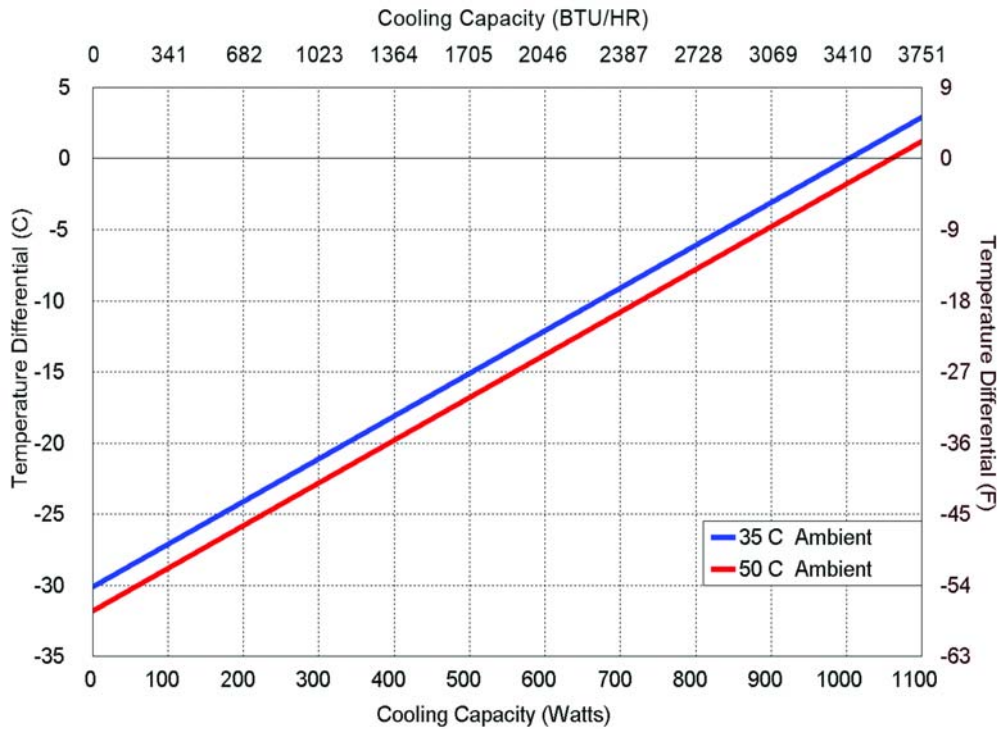
## CONFIGURATIONS

| MODEL         | PART NUMBER  | NOTES  | TEMPERATURE CONTROL | ENVIRONMENT    |
|---------------|--------------|--|---------------------|----------------|
| AHP-4259      | 0-J5JB-0-000 | Cool only, industrial fans & power supply      | TC-4F               | NEMA-12, IP 52 |
| AHP-4259      | 0-J55B-0-000 | Cool only, industrial fans & power supply      | EXT*                | NEMA-12, IP 52 |
| AHP-4259HC    | 0-J512B1-000 | Heat/Cool, industrial fans & power supply      | TC-7F               | NEMA-12, IP 52 |
| AHP-4259HC    | 0-J55B-1-000 | Heat/Cool, industrial fans & power supply      | EXT*                | NEMA-12, IP 52 |
| AHP-4259XE    | 0-J5JB-4-000 | Cool only, sealed hot side fans & power supply | TC-4F               | NEMA-4, IP 56  |
| AHP-4259XE    | 0-J55B-4-000 | Cool only, sealed hot side fans & power supply | EXT*                | NEMA-4, IP 56  |
| AHP-4259XEHC  | 0-J5IB-5-000 | Heat/Cool, sealed hot side fans & power supply | TC-7F               | NEMA-4, IP 56  |
| AHP-4259XEHC  | 0-J55B-5-000 | Heat/Cool, sealed hot side fans & power supply | EXT*                | NEMA-4, IP 56  |
| AHP-4259XEHC† | 0-J5LB-5-000 | Heat/Cool, sealed hot side fans & power supply | TC-5300D            | NEMA-4, IP 56  |

† Precise temperature control model

\* Unit is set for 5-32 VDC external signal, relay(s) included

## PERFORMANCE CURVE



| Equation of line: $y = \Delta T(^{\circ}\text{C})$ $x = \text{Capacity (Watts)}$ |                    |                    |
|--|--------------------|--------------------|
| Ambient Temp   | 35°C               | 50°C               |
| Enclosure Air  | $y = .03x - 30.1$  | $y = .030x - 31.8$ |
| Cold Sink  | $y = .023x - 30.1$ | $y = .023x - 31.8$ |

## AHP-4259

## MOUNTING STYLE

Through Mounted

## ENVIRONMENTS SERVED

NEMA-12 IP 52

NEMA-4,4X IP 56

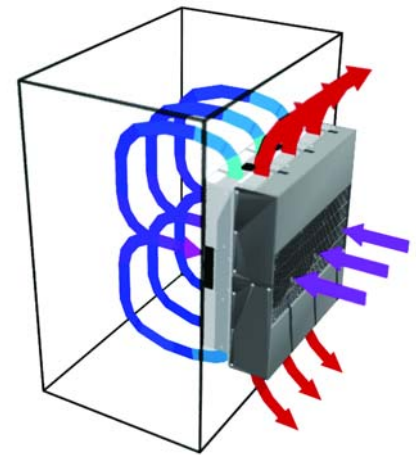
## RATING (TRADITIONAL)

3410 BTU/hr @ 0 °F  $\Delta T$ 

## RATING (DIN 3168)

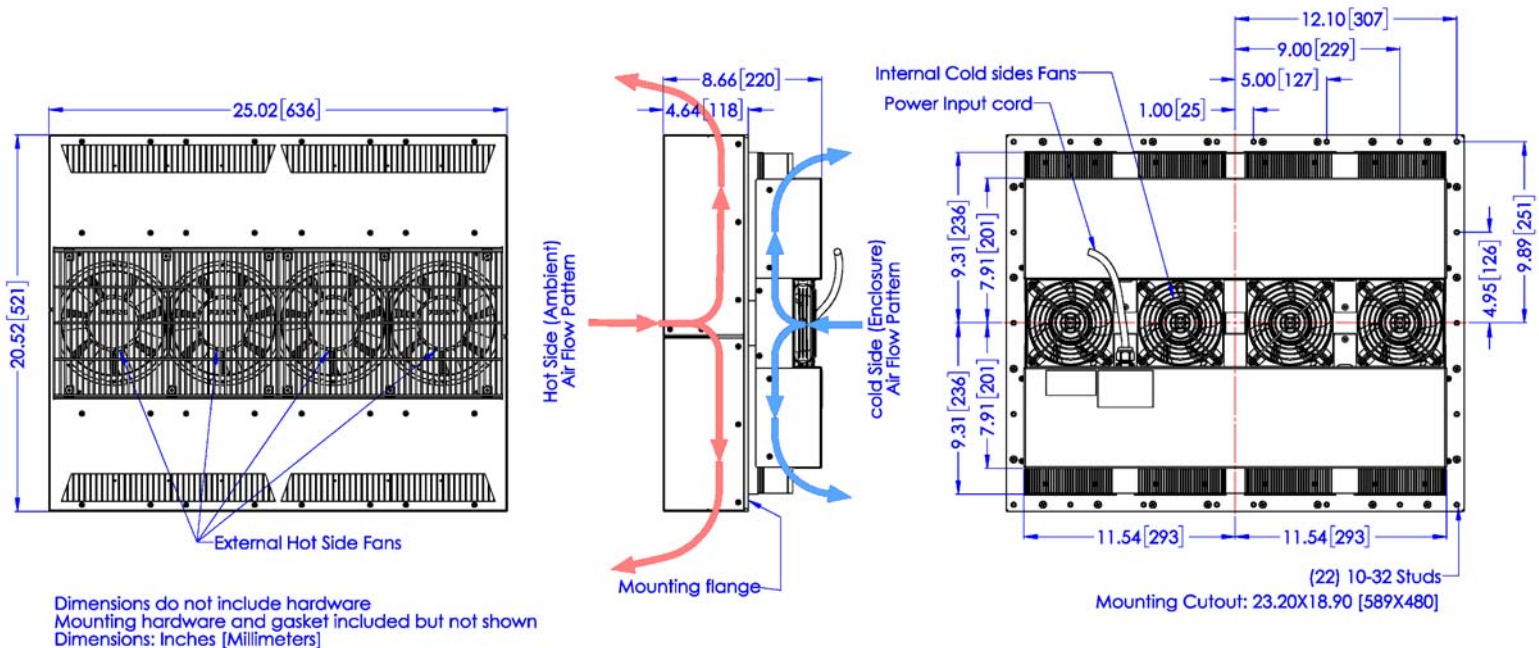
1000 Watts L35 L35

560 Watts L35 L50

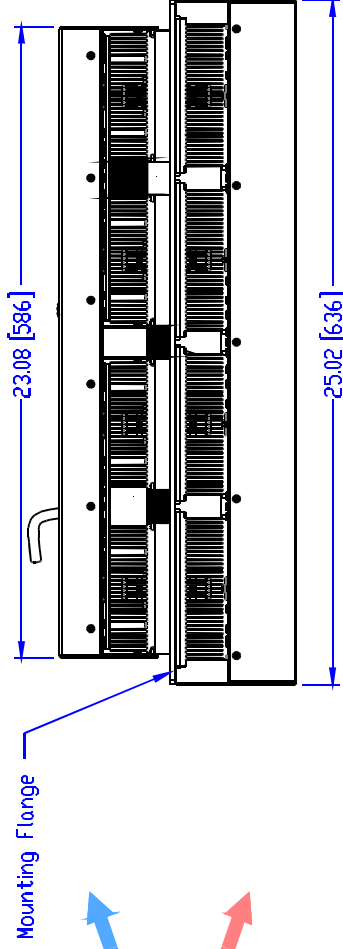
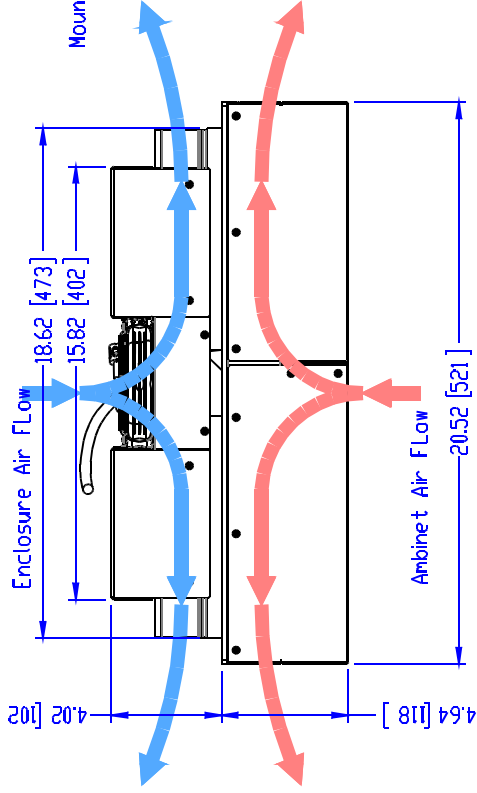
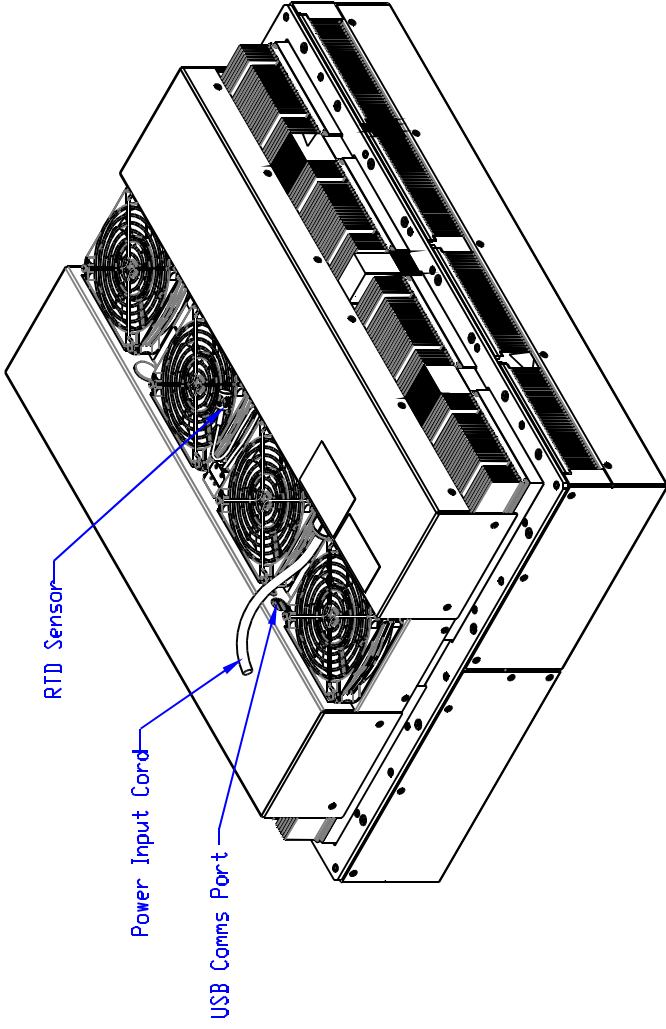
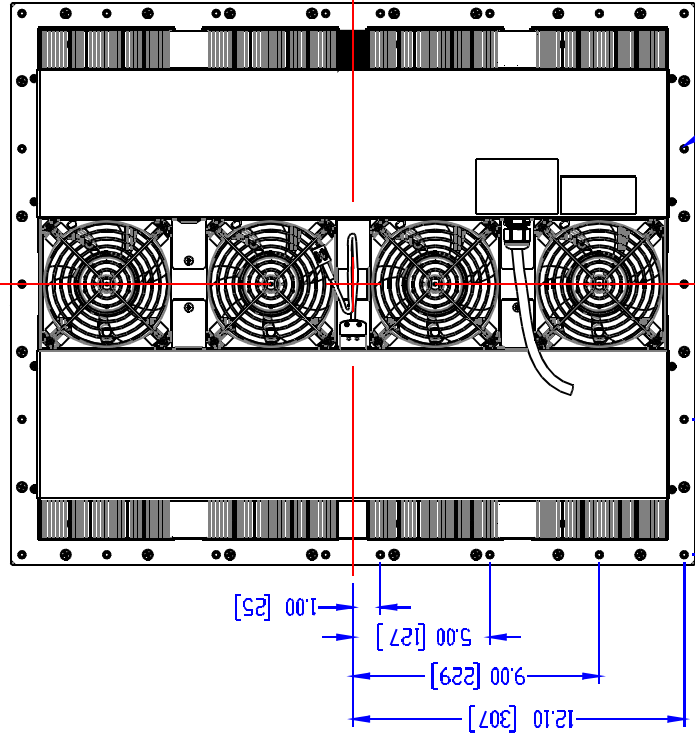


Air Flow Pattern

## DIMENSIONS

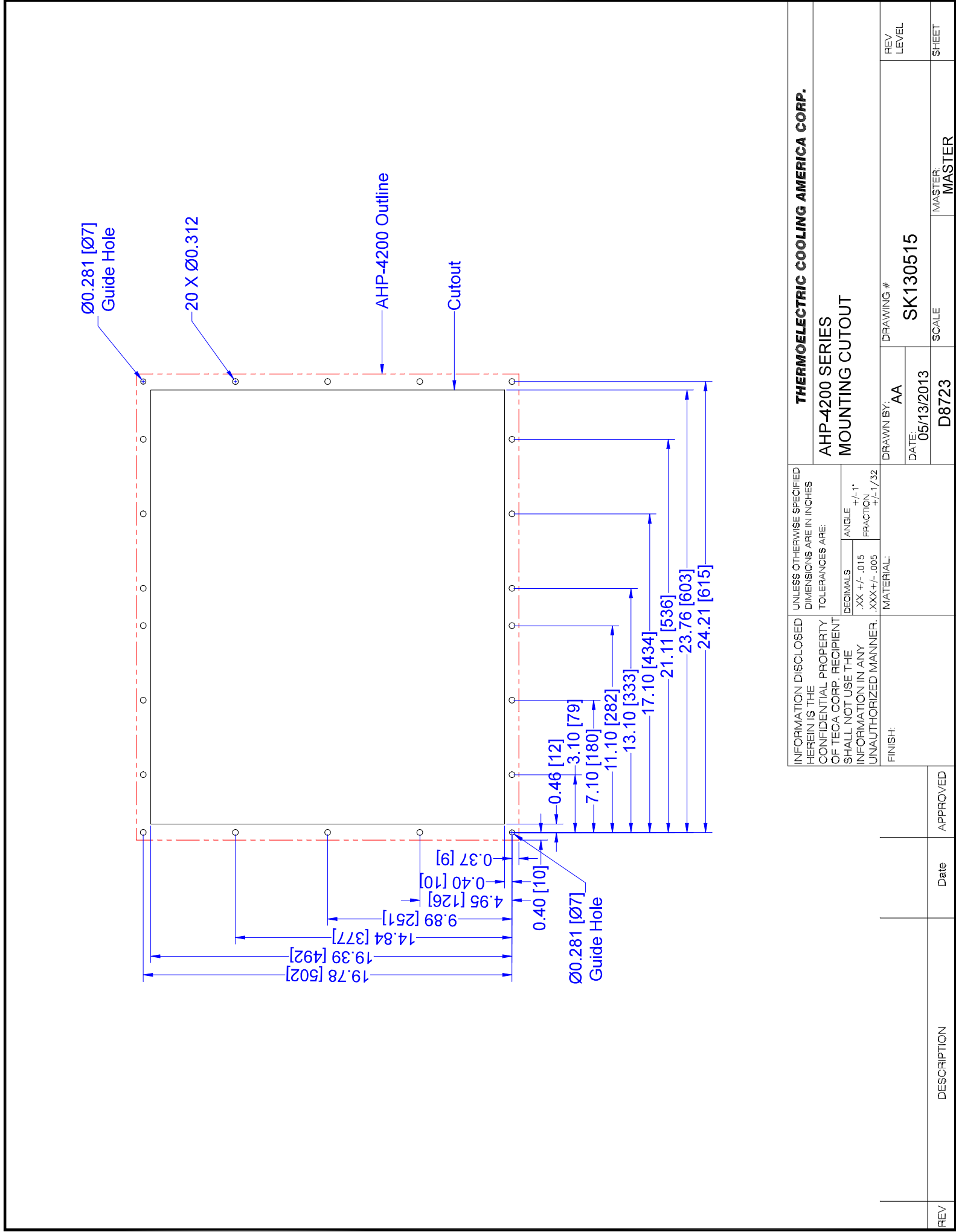






| UNLESS OTHERWISE SPECIFIED:            |         | NAME          | DATE         |
|--|---------|---------------|--------------|
| DRAWN                                  | AA      | 08/23/17      |              |
| CHECKED                                |         |               |              |
| DIMENSIONS ARE IN INCHES               |         |               |              |
| TOLERANCES:                            |         |               |              |
| FRACTIONAL                             | ±       | BEND          | ±            |
| ANGULAR                                | MAJOR   | ±             | DECIMAL      |
| TWO PLACE                              | DECIMAL | ±             | THREE PLACE  |
| INTERPRET GEOMETRIC TOLERANCING PER:   |         |               |              |
| MATERIAL                               |         |               |              |
| FINISH                                 |         |               |              |
| DO NOT SCALE DRAWING                   |         |               |              |
| AHP-4259 SERIES WITH TC-5300D ASSEMBLY |         | SIZE DWG. NO. | REV          |
|  |         | A             | SK170851     |
|  |         | S1176         | SHEET 1 OF 1 |



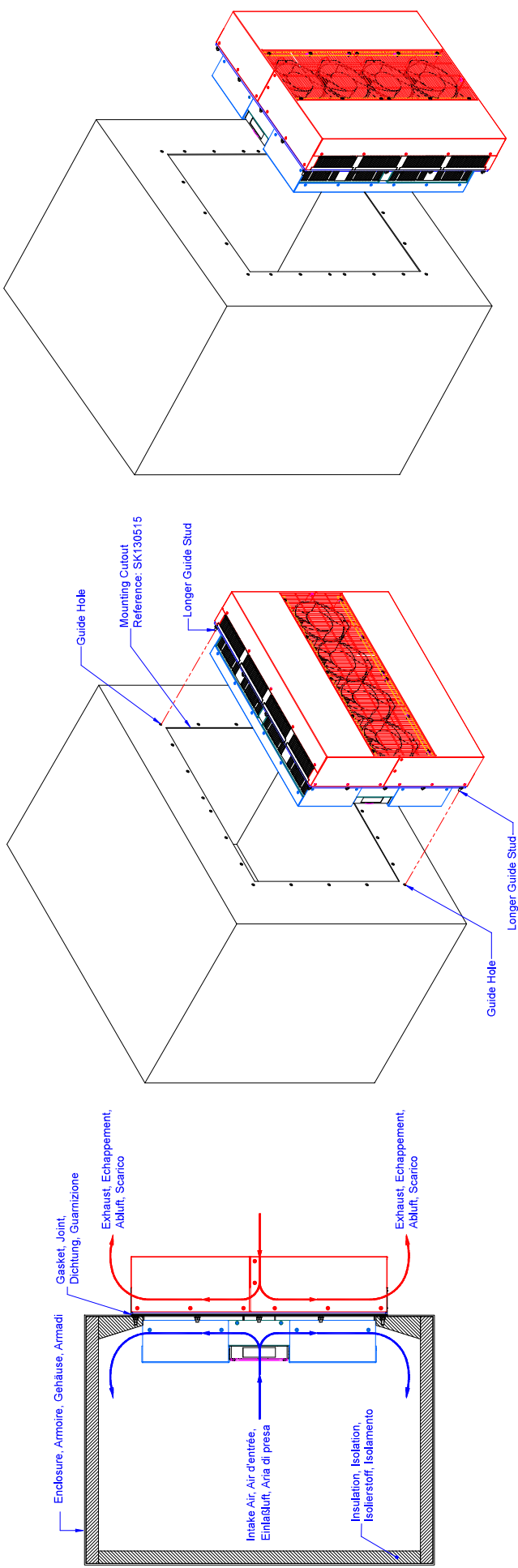


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|--|--|-------|---------------|----------|--------------|--------|---------------|----------|--|----------|-----------------|--|---------------------------|--------------|
| INFORMATION DISCLOSED<br>HEREIN IS THE<br>CONFIDENTIAL PROPERTY<br>OF TECA CORP. RECIPIENT<br>SHALL NOT USE THE<br>INFORMATION IN ANY<br>UNAUTHORIZED MANNER.<br><br>FINISH: | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES ARE:<br><table><tr><td>DECIMALS</td><td>ANGLE</td></tr><tr><td>.XX +/- .015</td><td>+/- 1°</td></tr><tr><td>.XXX +/- .005</td><td>FRACTION</td></tr><tr><td></td><td>+/- 1/32</td></tr></table> MATERIAL: |       | DECIMALS      | ANGLE    | .XX +/- .015 | +/- 1° | .XXX +/- .005 | FRACTION |  | +/- 1/32 | DRAWN BY:<br>AA |  | DRAWING #<br><br>SK130515 | REV<br>LEVEL |
|  |  |       | DECIMALS      | ANGLE    |              |        |               |          |  |          |                 |  |                           |              |
|  |  |       | .XX +/- .015  | +/- 1°   |              |        |               |          |  |          |                 |  |                           |              |
|  |  |       | .XXX +/- .005 | FRACTION |              |        |               |          |  |          |                 |  |                           |              |
|  |  |       |               | +/- 1/32 |              |        |               |          |  |          |                 |  |                           |              |
| DATE:<br>05/13/2013  |  |       |               |          |              |        |               |          |  |          |                 |  |                           |              |
|  |  | SCALE | MASTER:       | SHEET    |              |        |               |          |  |          |                 |  |                           |              |
|  |  | D8723 | MASTER        |          |              |        |               |          |  |          |                 |  |                           |              |

|     |             |      |          |
|-----|-------------|------|----------|
| REV | DESCRIPTION | Date | APPROVED |
|-----|-------------|------|----------|

Mounting, Monture, Montage, Montaggio

Alternate, Alternative, Alternative, Alternativa



Notes:

- Lay out the mounting cutout and holes on one of the panels of the enclosure. Note the different size (smaller) guide holes. Reference Mounting Cutout drawing SK130515.
- Using an appropriate cutting tool cut the mounting cut out and drill the holes.
- Install (2) longer guide studs (10-32 X 1") on the AHP-4200 mounting flange, in the two opposite corners matching the two Ø0.281 guide holes of the cutout.
- Install the remaining (20) stud (10-32 X 3/4") on the AHP-4200 mounting flange.
- Place the mounting gasket on the AHP-4200 mounting flange, the studs will keep the gasket in place.
- Align the two guide studs with the two guide holes of the mounting cutout.
- Push the AHP-4200 through the cutout making sure the two guide studs go through the guide holes in the cutout.
- Once the guide studs clear the guide holes the rest of the studs will line up and clear the mounting holes.
- Push the AHP-4200 flush too the enclosure surface.
- From inside the enclosure install the 10-32 flat washers, 10-32 Hex nuts on the studs and tighten in an "X" pattern.

| REV   | DESCRIPTION | Date                        | APPROVED |
|---|-------------|-----------------------------|----------|
|   |             |                             |          |
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| FINISH:   |             |                             |          |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES ARE:   |             |                             |          |
| DECIMALS  |             | ANGLE<br>+/- 1"<br>FRACTION |          |
| .XX +/- .015  |             |                             |          |
| XXX +/- .005  |             | +/- 1/32                    |          |
| MATERIAL:   |             |                             |          |
| DRAWN BY: AA  |             |                             |          |
| DATE: 05/13/2013  |             |                             |          |
| DRAWING # SK130516  |             |                             |          |
| SCALE   |             |                             |          |
| MASTER: SK130515  |             |                             |          |
| REV LEVEL   |             |                             |          |
| SHEET   |             |                             |          |



# TC-5300 PWM Temperature Controller

PWM Temperature Control

Pulse Width Modulating Temperature Controller

## OVERVIEW

The **TC-5300** PWM temperature controller is an innovative new thermal control platform for precision temperature control applications. Designed specifically for thermoelectric temperature control, the TC-5300 controller incorporates features like PWM, bi-directional power, 4 temperature-zone auto-tune PID, broad sensor support, and a USB interface with software for managing the controller using a computer.

The TC-5300 controller is available in panel and din rail mount versions.

## FEATURES

**Control Modes:** Up to Four Temperature Zones P, PI, PD, PID, Autotune Open-loop Control

**Output:** PWM 1KHz, duty cycle resolution=1000 steps Hot / Cold direction (logic 0/1)

**Input:** Thermocouple: J, K, T; RTD: PT100 (DIN); Thermistor: 2252 ohm or 10K ohm

**Resolution:** 0.1°C

**Communications:** USB, interface cable included

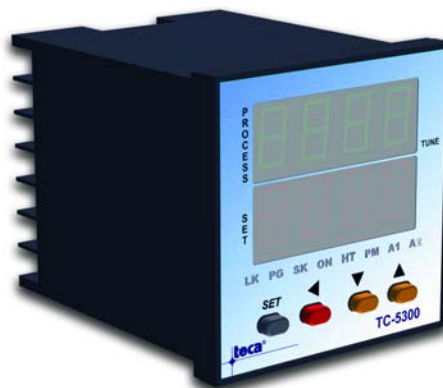
**H-Bridge:** Use with one or multiple **HA-5300** 700 watts H-Bridge Amplifier

**Software:** tecaLOG Windows based real time plotting, logging, programming and tuning software

**LabView:** Write your own LabView program (VI examples available)

**Includes:** wiring harness, USB cable and driver, tecaLOG software

**Ingress Protection:** IP65 front panel (applies to panel mount only)



TC-5300 Panel Mount



TC-5300 Din Rail Mount

## SPECIFICATIONS

### General

**Rated Voltage:** 9~36 VDC

**Power Consumption:** Less than 3VA  
(100mA@24VDC)

**Memory Backup:** EEPROM and non-volatile memory  
(Approx. 10 years)

**Operation Condition Temperature:** 0 ~ 50°C,  
Humidity 0 ~ 90% RH (Non-condensing)

### Input

**Thermocouple:** J, K, T

**RTD:** DIN PT-100 (2 or 3 wire)

**Thermistor:** 2252 ohm, 10k ohm

**Range:** -50°C ~ 200°C (\*sensor type dependable)

**Accuracy:** ±0.2°C (3 wire RTD)

**Cold Junction Compensation:** 0.1°C/°C ambient

**Normal Mode Rejection:** 60 dB

**Common Mode Rejection:** 120 dB

### Control Function

**Proportional Band:** 0.0 ~ 100.0 %

**Integral Time:** 0 ~ 3600

**Derivative Time:** 0 ~ 900

**Sampling Rate:** 10Hz

**Temperature Control Res.:** 0.1°C / 0.1°F

**Programmable Profile:** 8 Steps, ramp/soak time,  
loop-in-loop, complex loop profile

**Control Software:** Full function Windows Program,  
plot, chart, log data, sensor select, set temperature,  
monitor process

### Output

**Display Resolution:** 0.1°C / 0.1°F or 1°C / 1°F

**Alarm Relay Output:** Logic 5VDC Level (on:1 / off:0)  
0.5 mA Max.

**PWM Output:** Logic 5VDC Level, Freq: 1K Hz

**Enable:** Logic 5VDC Level

**H/C Control Action:** Logic 5VDC Level, Direct or  
Reverse (for cooling or heating direction)

**Communications:** USB (RS-485 or RS-232 available  
with special request)

### HA-5300 H-Bridge Amplifier

**Voltage Rating:** 5~36V DC

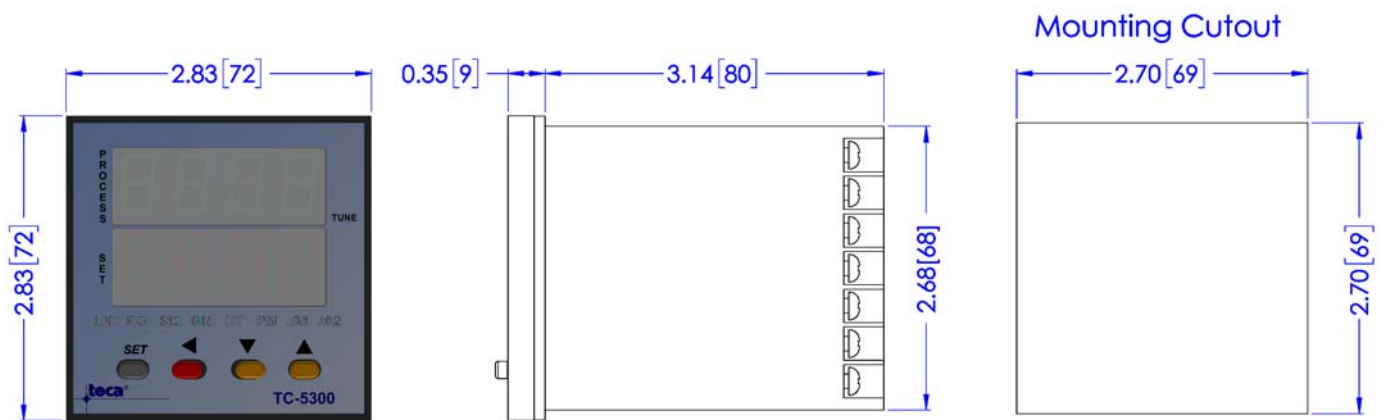
**Maximum Current:** 30 Amps

**Maximum Power Output:** 700W (for loads above  
350 watts use forced air or other methods to cool the  
base of the H-Bridge)

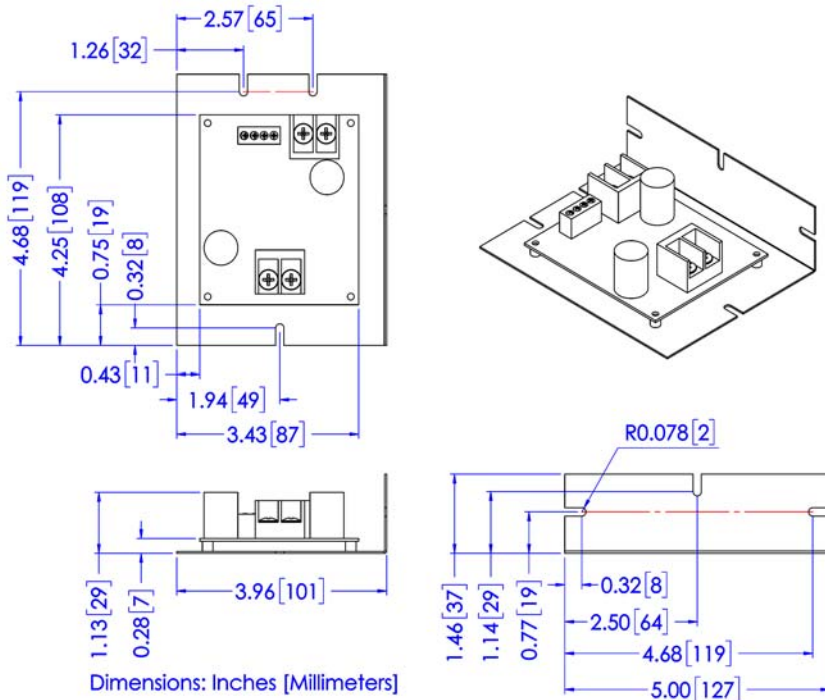
**PART NUMBER AND ORDERING**

| MODEL NUMBER | DESCRIPTION               | VOLTAGE<br>VDC | SWITCHING CURRENT<br>AMPS (MAX.) | COMMUNICATIONS |
|--------------|---------------------------|----------------|----------------------------------|----------------|
| TC-5300      | Panel Mount Controller    | 9 - 36         | N/A                              | USB            |
| TC-5300D     | Din Rail Mount Controller | 9 - 36         | N/A                              | USB            |
| HA-5300      | H-Bridge Amplifier        | 5 - 36         | 30*                              | N/A            |

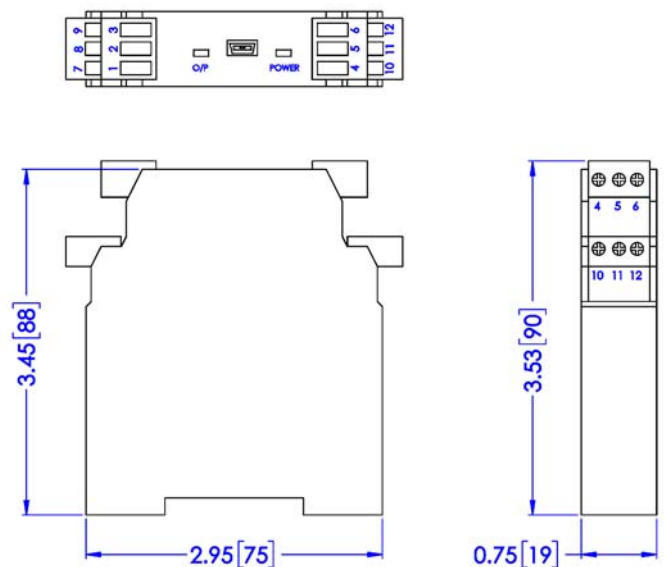
\* For loads above 350 watts use forced air or other methods to cool the base.  
Maximum rated power is 700 watts, for larger loads use multiple HA-5300 H-Bridge amplifiers.

**PANEL MOUNT DIMENSIONS**

Dimensions: Inches [Millimeters]

**HA-5300 DIMENSIONS**

Dimensions: Inches [Millimeters]

**DIN RAIL MOUNT DIMENSIONS**

Dimensions: Inches [Millimeters]

## LIMITED WARRANTY

In the event a defect in material or workmanship is discovered in any of TECA's products within one year after the date they are delivered to Buyer, and if: (a) TECA is notified of the defect in writing by certified mail within 14 days of the date of discovery; (b) TECA may then either, at its sole discretion, inspect the product at Buyer's location, or require that the product be made available at Buyer's expense at TECA's premises for TECA's inspection within 14 days of the date of notification; and (c ) the products are defective and the defects result from faulty materials and/or workmanship and not in any way from accident, misuse, misapplication, mishandling, modification, or alteration by the Buyer or the shipper, then TECA shall, at its sole option, repair or exchange defective products free of charge to Buyer, or credit to buyer the price of the defective products. ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, ARE EXCLUDED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT SHALL TECA BE LIABLE FOR ANY CLAIM BASED UPON BREACH OF EXPRESS OR IMPLIED WARRANTY OR ANY OTHER DAMAGES WHETHER SPECIAL, INDIRECT, INCIDENTAL, CONSEQUENTIAL, LOST PROFITS, BUSINESS INTERRUPTION, OR LOSS OF BUSINESS OR CUSTOMER RELATIONSHIPS.

## RETURNED GOODS, RESTOCKING CHARGES

In order to return merchandise for any reason ( repair, replacement, or credit) a return authorization number must be issued by TECA. New merchandise may not be returned for credit beyond 60 days from shipment. Charges for incidental or other damages may also be made. All returned goods must be sent freight prepaid. A restocking charge of 15% will apply. On special equipment and custom modified equipment orders, additional incremental cancellation charges may be made.