

Product Information Packet

Model AHP-4259XEHC

Solid State, NEMA-4 Air Conditioner

With TC-5300D Controller

Part # 0-J5LB-5-000

Thank you for your purchase. Information has been enclosed regarding the installation, specifications, and wiring of your solid-state assembly. Please read and follow all instructions carefully before installation. Only qualified technicians should install this equipment.

If you have any questions regarding your equipment, please do not hesitate to call us at 773-342-4900, and we will be happy to assist you. We are open from 8:00 am-4:30 pm Central Time.

Included in this packet you will find:

Installation Notes for Air Conditioners

Product Literature and Specifications

Mounting Cutout Drawing # SK130515

Installation Drawing # SK130516

Wiring Diagram # SK170736

Temperature Control Information

Warranty Information



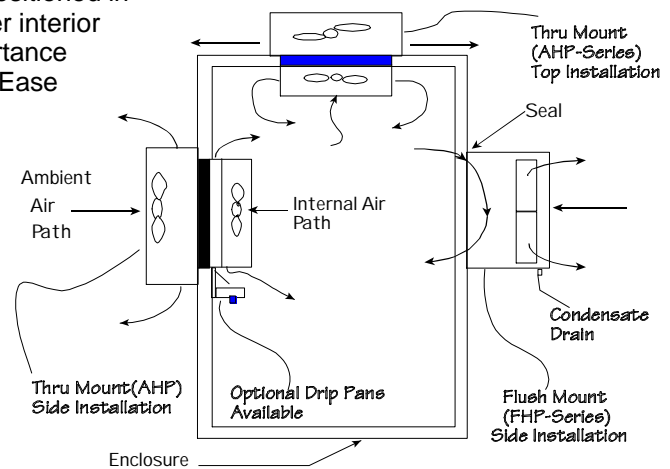
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Important Installation Notes for Air Conditioners

Mounting Styles: Both 'thru mount' and 'flush mount' units can be positioned in any orientation and on any enclosure surface. It is important to consider interior air flow patterns when determining the mounting location. Also of importance is an unrestricted flow of ambient air thru the hot side heat exchanger. Ease of access and inspection must be considered for those applications in particularly severe environments which may require occasional maintenance.

Vertical (Side/Front/Back) Mounting:

Vertical mounting refers to the vertical direction of the cold side or interior fins and is recommended for applications with high humidity, poor and incomplete cabinet seals or any condition which may cause the cold side fins to be maintained at temperatures below the dew point for long periods of time allowing for the formation of condensation. The vertical fin direction provides a drip path whereupon condensation can be collected via a moisture removal system (standard on FHP-units) or a drip pan positioned below the cold side fins. Drip pans are optional for thru mount units.



Condensate Removal System:

All FHP-Series and AHP-1400 air conditioners contain a built-in condensate removal system. The condensate kit consists of a antifungal sponge with a condensate wick. PVC tubing is also provided for drainage. Drip pans are optional for thru mount units which must be evaluated on an individual basis. Equations defining a relationship between the cold side fin and enclosure temperatures are provided to assist in the evaluation.

Top Mounting:

Though often the easiest location to mount it is often the most difficult to protect from condensation in this orientation due to the fin orientation, gravity and any susceptible components below. If a drip pan is employed by the end user use caution to place the pan far enough away from the internal fan to minimize the restriction of air flow. The pan should cover the fin ends as well as the fan area. When there is a choice, the vertical orientation is preferred by most users.

Maintenance:

Since the technology is solid-state, there are no filters, compressors, or fluorocarbons to maintain. The only moving parts are the fans. It is recommended for harsh or dirty environments that the heat sinks be cleaned from time to time. This can be accomplished by directing compressed air over the external fins or on NEMA 4 versions by hosing the unit down. This will increase the overall life and performance of the system.

Cautions:

Take care when mounting not to damage the seal between the hot and cold side sinks. Do not attempt to mount a unit to a warped surface or try to make the units mounting surface conform to an unflat surface. Do not pinch or damage any leads when mounting. Do not over tighten any installation screw, use reasonable force. Always mount with any condensate drain down. Do not compress the cold side between the hot side and any other surface. Do not obstruct the airflow on either side. When mounting consider the natural air flows of the enclosure. Connect power only after the installation is complete.

Notes on condensation:

Condensation occurs at the cold side fins when the surface temperature goes below the dew point. To reduce or remove condensate, consider the following:

- Regulate the Fin Temperature above the Dewpoint.
- Keep Enclosure Closed and Sealed from Outside Humidity.
- Use Desiccant (Moisture absorbing Granules.)
- Employ Condensate Removal System/Drip Pans.

If you have any questions regarding your installation, Please feel free to contact our technical department for assistance at 773-342-4900.

AHP-4259

Air Conditioner/Heat Exchanger

Air Cooled
Through Mounted
Nema-12, 4, 4X

100-240 VAC Input
High Capacity
3410 BTU/HR

FEATURES

- High capacity thermoelectric design
- Power saving air to air heat exchanger mode (ECO-Mode)
- Heavy duty full perimeter mounting
- Lower profile intrusion into enclosure
- Central input cord for easy mounting
- Closed loop design
- Condensate control and evaporation system
- Increased efficiency at higher ambients by as much as 10%
- Virtually maintenance free
- No compressor
- Environmentally friendly and safe
- Stainless Steel exterior housing
- Mounts and operates in any orientation
- Integral temperature controller
- Weight 110 LBS.

CONTROL TEMPERATURES

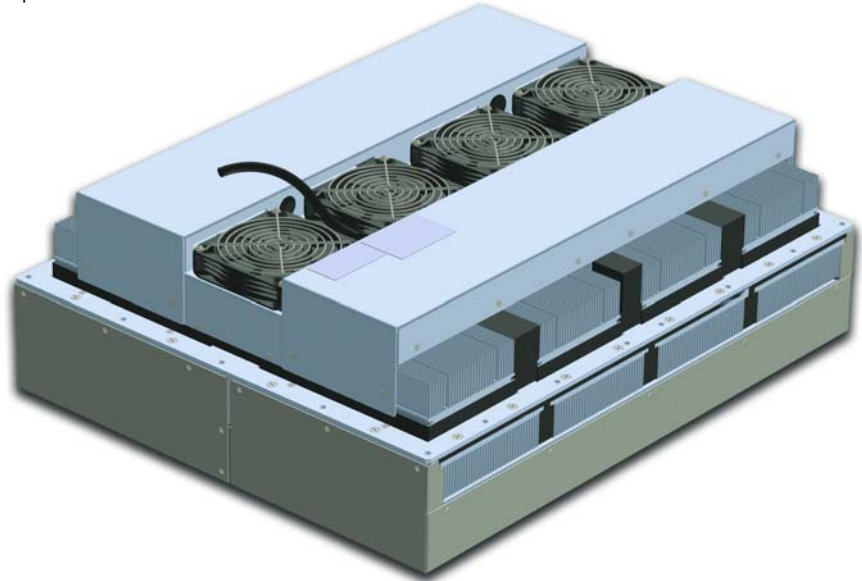
Active Cooling	35 °C
Heat Exchanger (ECO-Mode)	25 °C
Active Heating	10 °C
Typical Hysteresis	5 °C
Operating Ambient	-40/+65 °C
Operating Enclosure	-10/+60 °C

POWER INPUTS

Input Voltage	100 - 240 VAC
Current, Active	15 - 6.5 AMPS
Alternate Input Voltage	127 - 374 VDC
Current , ECO-Mode	1 AMP
Frequency	47 - 63 / 440 Hz
Power Consumption	1500 Watts

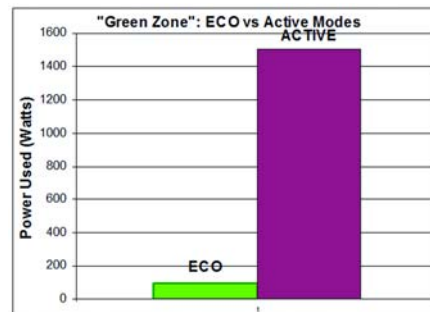
PERFORMANCE RATINGS

Cooling (Traditional)	3410 BTU/HR
Cooling (Din 3168)	1000 WATTS
Cooling COP (at L35 L35)	0.67
Heating (Traditional)	> 5100 BTU/HR
Heating (Din 3168)	> 1500 WATTS
Heating COP	> 1.0
Heat Exchanger (ECO-Mode)	12.5 W/°C



INCLUDES

- Power supply
- Temperature controller
- Power saving heat exchanger mode (ECO-Mode)
- Mounting gasket
- Mounting hardware
- Power input cord
- Circuit breaker



200 - 277 VAC (254 - 420 VDC) Versions available

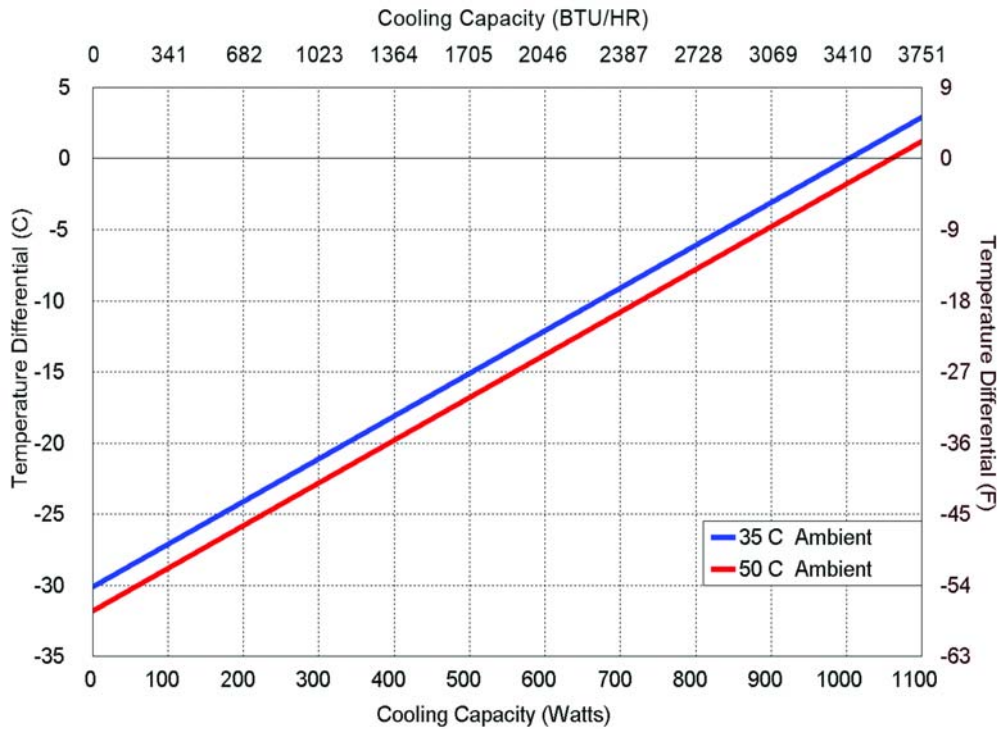
CONFIGURATIONS

MODEL	PART NUMBER	NOTES	TEMPERATURE CONTROL	ENVIRONMENT
AHP-4259	0-J5JB-0-000	Cool only, industrial fans & power supply	TC-4F	NEMA-12, IP 52
AHP-4259	0-J55B-0-000	Cool only, industrial fans & power supply	EXT*	NEMA-12, IP 52
AHP-4259HC	0-J512B1-000	Heat/Cool, industrial fans & power supply	TC-7F	NEMA-12, IP 52
AHP-4259HC	0-J55B-1-000	Heat/Cool, industrial fans & power supply	EXT*	NEMA-12, IP 52
AHP-4259XE	0-J5JB-4-000	Cool only, sealed hot side fans & power supply	TC-4F	NEMA-4, IP 56
AHP-4259XE	0-J55B-4-000	Cool only, sealed hot side fans & power supply	EXT*	NEMA-4, IP 56
AHP-4259XEHC	0-J5IB-5-000	Heat/Cool, sealed hot side fans & power supply	TC-7F	NEMA-4, IP 56
AHP-4259XEHC	0-J55B-5-000	Heat/Cool, sealed hot side fans & power supply	EXT*	NEMA-4, IP 56
AHP-4259XEHC†	0-J5LB-5-000	Heat/Cool, sealed hot side fans & power supply	TC-5300D	NEMA-4, IP 56

† Precise temperature control model

* Unit is set for 5-32 VDC external signal, relay(s) included

PERFORMANCE CURVE



Equation of line: $y = \Delta T(^{\circ}\text{C})$ $x = \text{Capacity (Watts)}$		
Ambient Temp	35°C	50°C
Enclosure Air	$y = .03x - 30.1$	$y = .030x - 31.8$
Cold Sink	$y = .023x - 30.1$	$y = .023x - 31.8$

AHP-4259

MOUNTING STYLE

Through Mounted

ENVIRONMENTS SERVED

NEMA-12 IP 52

NEMA-4,4X IP 56

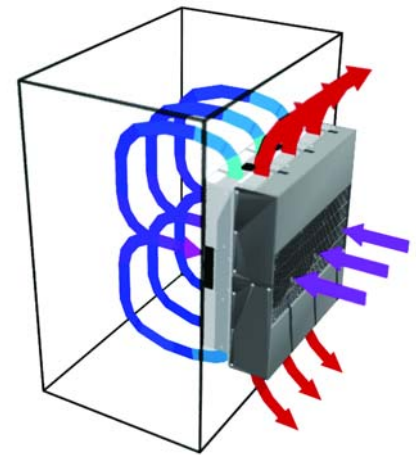
RATING (TRADITIONAL)

3410 BTU/hr @ 0 °F ΔT

RATING (DIN 3168)

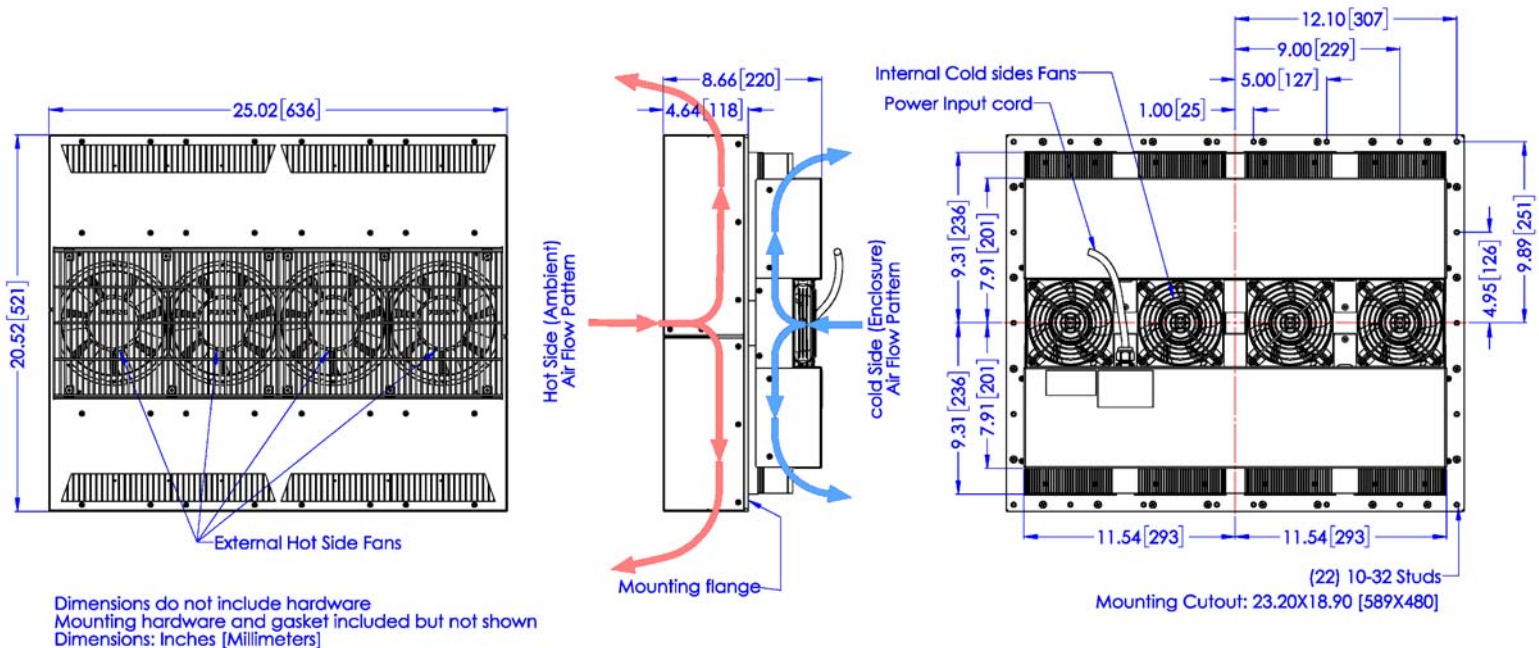
1000 Watts L35 L35

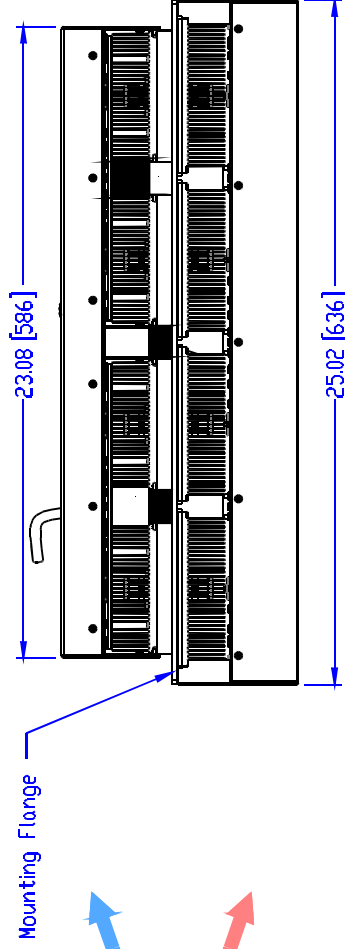
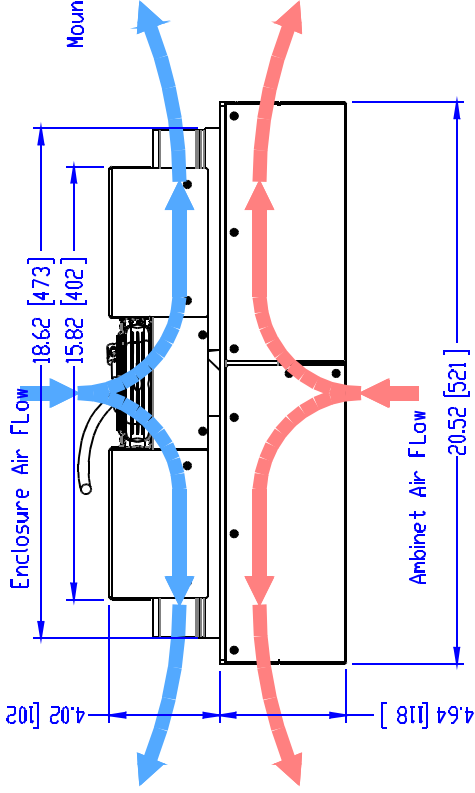
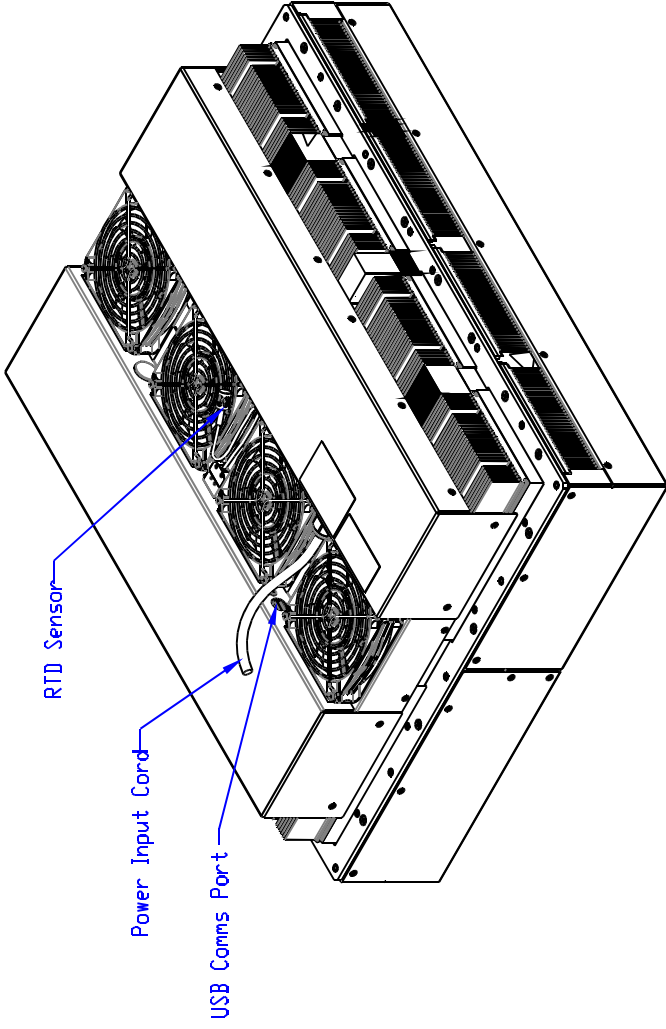
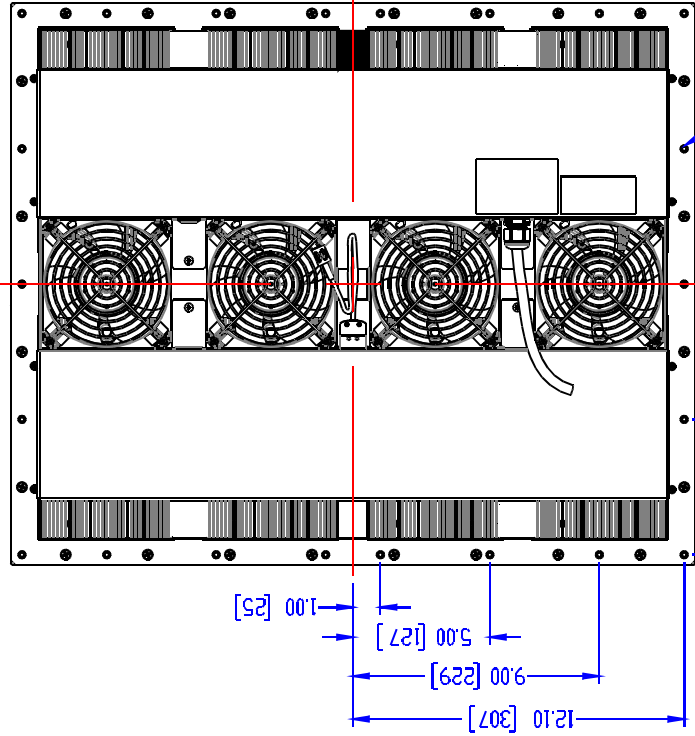
560 Watts L35 L50



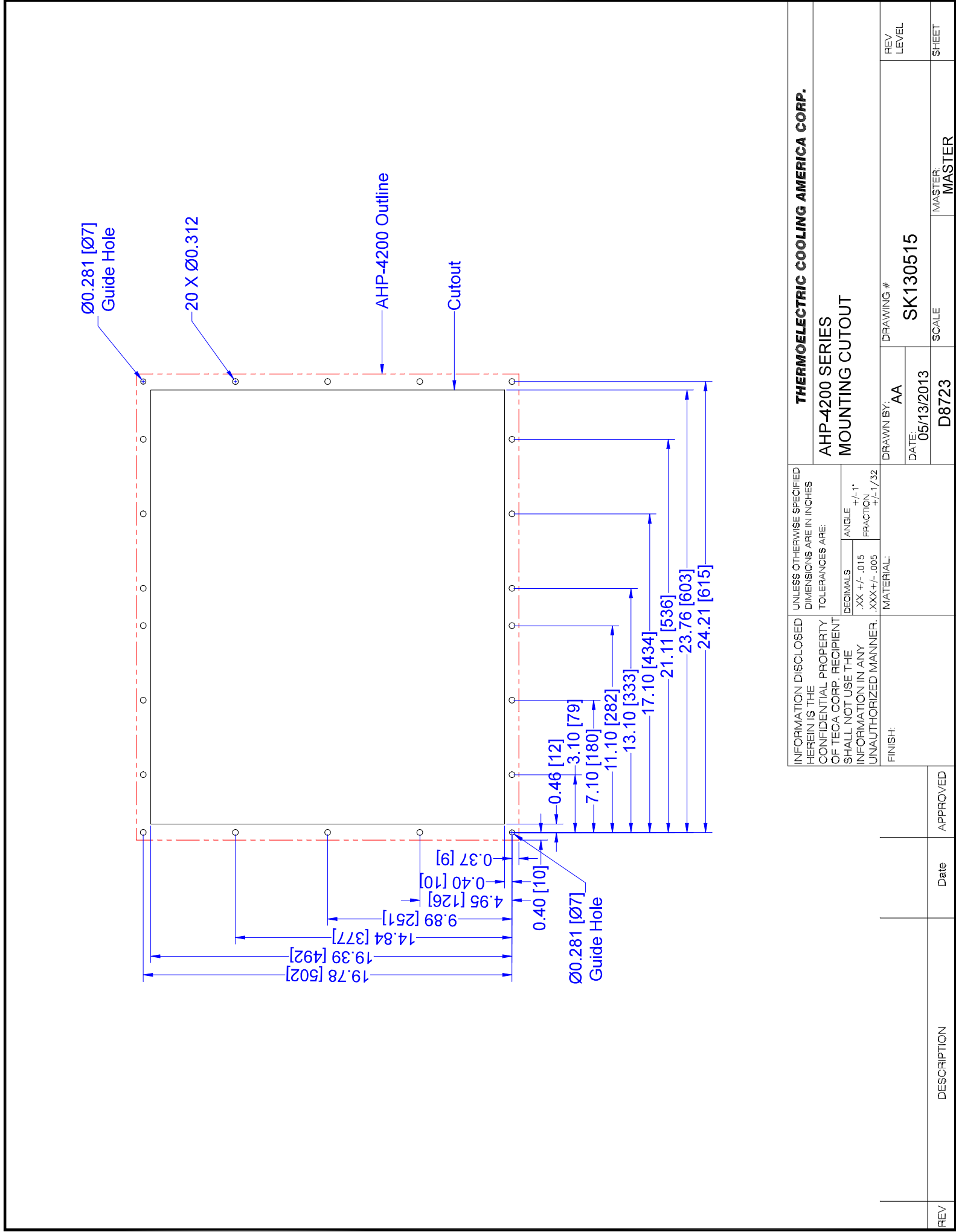
Air Flow Pattern

DIMENSIONS





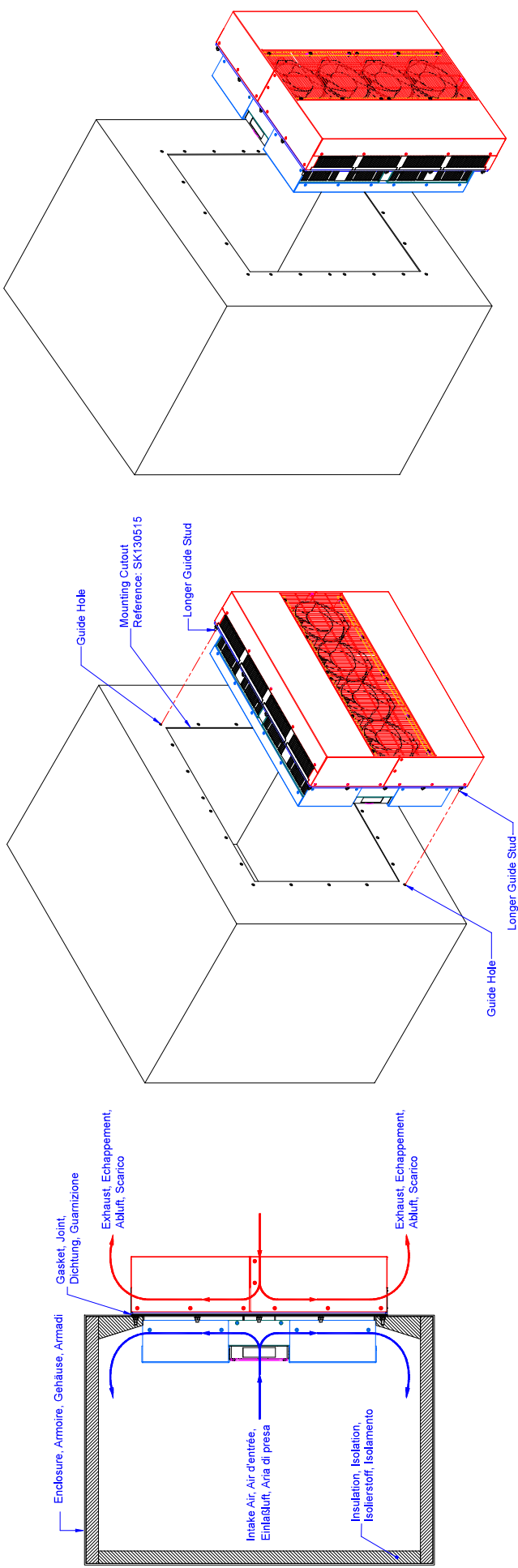
UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	AA	08/23/17
TOLERANCES:	CHECKED		
FRACTIONAL: ±			
ANGULAR: MACH ±			
TWO PLACE DECIMAL ±			
THREE PLACE DECIMAL ±			
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INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			
AHP-4259 SERIES WITH TC-5300D ASSEMBLY		REV	
SIZE DWG. NO.		SK170851	
SHEET 1 OF 1		S1176	



REV	DESCRIPTION	Date	APPROVED
INFORMATION DISCLOSED HEREIN IS THE CONFIDENTIAL PROPERTY OF TECA CORP. RECIPIENT SHALL NOT USE THE INFORMATION IN ANY UNAUTHORIZED MANNER.			
FINISH:			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:			
DECIMALS		ANGLE +/- 1° FRACTION	
.XX +/- .015			
.XXX +/- .005		+/- 1/32	
MATERIAL:			
DRAWN BY: AA			
DATE: 05/13/2013			
D8723			
DRAWING # SK130515			
SCALE MASTER			
THERMOELECTRIC COOLING AMERICA CORP.			
AHP-4200 SERIES			
MOUNTING CUTOUT			
REV LEVEL			
SHEET			

Mounting, Monture, Montage, Montaggio

Alternate, Alternative, Alternative, Alternativa



Notes:

- Lay out the mounting cutout and holes on one of the panels of the enclosure. Note the different size (smaller) guide holes. Reference Mounting Cutout drawing SK130515.
- Using an appropriate cutting tool cut the mounting cut out and drill the holes.
- Install (2) longer guide studs (10-32 X 1") on the AHP-4200 mounting flange, in the two opposite corners matching the two Ø0.281 guide holes of the cutout.
- Install the remaining (20) stud (10-32 X 3/4") on the AHP-4200 mounting flange.
- Place the mounting gasket on the AHP-4200 mounting flange, the studs will keep the gasket in place.
- Align the two guide studs with the two guide holes of the mounting cutout.
- Push the AHP-4200 through the cutout making sure the two guide studs go through the guide holes in the cutout.
- Once the guide studs clear the guide holes the rest of the studs will line up and clear the mounting holes.
- Push the AHP-4200 flush too the enclosure surface.
- From inside the enclosure install the 10-32 flat washers, 10-32 Hex nuts on the studs and tighten in an "X" pattern.

REV	DESCRIPTION	Date	APPROVED
THERMOELECTRIC COOLING AMERICA CORP.			
AHP-4200 SERIES INSTALLATION			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		DRAWN BY: AA	
INFORMATION DISCLOSED HEREIN IS THE CONFIDENTIAL PROPERTY OF TECA CORP. RECIPIENT SHALL NOT USE THE INFORMATION IN ANY UNAUTHORIZED MANNER.		DATE: 05/13/2013	
FINISH:		D8724	
MATERIAL:		SK130516	
DECIMALS .XX +/- .015		SCALE	
ANGLE +/- 1°		MASTER: SK130515	
FRACTION +/- 1/32		REV LEVEL	
		SHEET	

TC-5300 PWM Temperature Controller

PWM Temperature Control

Pulse Width Modulating Temperature Controller

OVERVIEW

The **TC-5300** PWM temperature controller is an innovative new thermal control platform for precision temperature control applications. Designed specifically for thermoelectric temperature control, the TC-5300 controller incorporates features like PWM, bi-directional power, 4 temperature-zone auto-tune PID, broad sensor support, and a USB interface with software for managing the controller using a computer.

The TC-5300 controller is available in panel and din rail mount versions.

FEATURES

Control Modes: Up to Four Temperature Zones P, PI, PD, PID, Autotune Open-loop Control

Output: PWM 1KHz, duty cycle resolution=1000 steps Hot / Cold direction (logic 0/1)

Input: Thermocouple: J, K, T; RTD: PT100 (DIN); Thermistor: 2252 ohm or 10K ohm

Resolution: 0.1°C

Communications: USB, interface cable included

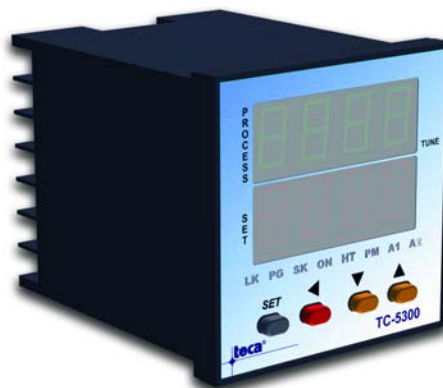
H-Bridge: Use with one or multiple **HA-5300** 700 watts H-Bridge Amplifier

Software: tecaLOG Windows based real time plotting, logging, programming and tuning software

LabView: Write your own LabView program (VI examples available)

Includes: wiring harness, USB cable and driver, tecaLOG software

Ingress Protection: IP65 front panel (applies to panel mount only)



TC-5300 Panel Mount



TC-5300 Din Rail Mount

SPECIFICATIONS

General

Rated Voltage: 9~36 VDC

Power Consumption: Less than 3VA
(100mA@24VDC)

Memory Backup: EEPROM and non-volatile memory
(Approx. 10 years)

Operation Condition Temperature: 0 ~ 50°C,
Humidity 0 ~ 90% RH (Non-condensing)

Input

Thermocouple: J, K, T

RTD: DIN PT-100 (2 or 3 wire)

Thermistor: 2252 ohm, 10k ohm

Range: -50°C ~ 200°C (*sensor type dependable)

Accuracy: ±0.2°C (3 wire RTD)

Cold Junction Compensation: 0.1°C/°C ambient

Normal Mode Rejection: 60 dB

Common Mode Rejection: 120 dB

Control Function

Proportional Band: 0.0 ~ 100.0 %

Integral Time: 0 ~ 3600

Derivative Time: 0 ~ 900

Sampling Rate: 10Hz

Temperature Control Res.: 0.1°C / 0.1°F

Programmable Profile: 8 Steps, ramp/soak time,
loop-in-loop, complex loop profile

Control Software: Full function Windows Program,
plot, chart, log data, sensor select, set temperature,
monitor process

Output

Display Resolution: 0.1°C / 0.1°F or 1°C / 1°F

Alarm Relay Output: Logic 5VDC Level (on:1 / off:0)
0.5 mA Max.

PWM Output: Logic 5VDC Level, Freq: 1K Hz

Enable: Logic 5VDC Level

H/C Control Action: Logic 5VDC Level, Direct or
Reverse (for cooling or heating direction)

Communications: USB (RS-485 or RS-232 available
with special request)

HA-5300 H-Bridge Amplifier

Voltage Rating: 5~36V DC

Maximum Current: 30 Amps

Maximum Power Output: 700W (for loads above
350 watts use forced air or other methods to cool the
base of the H-Bridge)

MODEL NUMBER	DESCRIPTION	VOLTAGE VDC	SWITCHING CURRENT AMPS (MAX.)	COMMUNICATIONS
TC-5300	Panel Mount Controller	9 - 36	N/A	USB
TC-5300D	Din Rail Mount Controller	9 - 36	N/A	USB
HA-5300	H-Bridge Amplifier	5 - 36	30*	N/A

PANEL MOUNT DIMENSIONS



DIN RAIL MOUNT DIMENSIONS



LIMITED WARRANTY

In the event a defect in material or workmanship is discovered in any of TECA's products within one year after the date they are delivered to Buyer, and if: (a) TECA is notified of the defect in writing by certified mail within 14 days of the date of discovery; (b) TECA may then either, at its sole discretion, inspect the product at Buyer's location, or require that the product be made available at Buyer's expense at TECA's premises for TECA's inspection within 14 days of the date of notification; and (c) the products are defective and the defects result from faulty materials and/or workmanship and not in any way from accident, misuse, misapplication, mishandling, modification, or alteration by the Buyer or the shipper, then TECA shall, at its sole option, repair or exchange defective products free of charge to Buyer, or credit to buyer the price of the defective products. ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, ARE EXCLUDED, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT SHALL TECA BE LIABLE FOR ANY CLAIM BASED UPON BREACH OF EXPRESS OR IMPLIED WARRANTY OR ANY OTHER DAMAGES WHETHER SPECIAL, INDIRECT, INCIDENTAL, CONSEQUENTIAL, LOST PROFITS, BUSINESS INTERRUPTION, OR LOSS OF BUSINESS OR CUSTOMER RELATIONSHIPS.

RETURNED GOODS, RESTOCKING CHARGES

In order to return merchandise for any reason (repair, replacement, or credit) a return authorization number must be issued by TECA. New merchandise may not be returned for credit beyond 60 days from shipment. Charges for incidental or other damages may also be made. All returned goods must be sent freight prepaid. A restocking charge of 15% will apply. On special equipment and custom modified equipment orders, additional incremental cancellation charges may be made.